

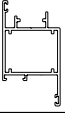
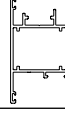




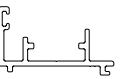








P-50



CODIGO	FIGURA	DESCRIPCION	PESO (kg/mt)	PERIMETRO (cm)			CARAS	J x mm ⁴	J y mm ⁴
				INTERIOR	EXTERIOR	TOTAL			
00050		MAINEL EXTERIOR	1.378	19.6	25.2	44.8	2	163098	177513
00051		MARCO PUERTA	1.512	18.6	32.6	51.2	2	174877	250293
00052		HOJA PUERTA APERTURA INTERIOR	1.655	18.6	38.8	57.4	2	173564	367936
00053		HOJA PUERTA APERTURA EXTERIOR	1.655	18.6	38.8	57.4	2	220410	310537
00054		MONTANTE	1.398	18.3	26.4	44.7	2	176499	163535
00055		ZOCALO	2.461	34.4	48.2	82.6	2	396659	1990853
00056		SUPLEMENTO ZOCALO	0.461	--	--	17		1743	43289
00057		PEANA	0.315	--	--	14.1		638	11431
00058		BATIENTE	0.661	--	--	23.4	1	9263	68987
00059		JUNQUILLO	0.282	--	--	10.4	1	1382	9085
94300		JUNQUILLO 16 mm.	0.260	--	--	18.2	2	5385	10332
94301		JUNQUILLO 22 mm.	0.225	--	--	16.4	2	4968	6272
94302		JUNQUILLO 28 mm.	0.218	--	--	15	2	3403	4989
94303		JUNQUILLO 32 mm.	0.198	--	--	14.4	2	2158	4913
94304		JUNQUILLO 36 mm.	0.192	--	--	14	2	1355	4940

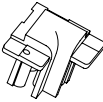
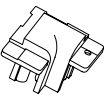

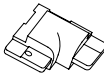

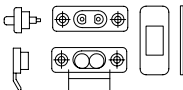



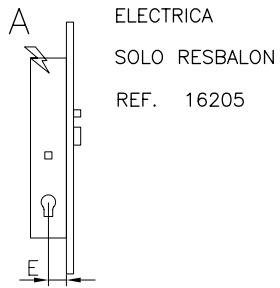
CODIGO	FIGURA	DESCRIPCION	PESO (kg/mt)	PERIMETRO (cm)			CARAS	J x mm ⁴	J y mm ⁴
				INTERIOR	EXTERIOR	TOTAL			
94305		GRAPA 43 mm.	0.123	--	--	5.9	1	176	1720
94310		GRAPA 16 mm.	0.203	--	--	13.1	2	2047	9863
94311		GRAPA 22 mm.	0.195	--	--	11.9	2	1773	6262
94312		GRAPA 28 mm.	0.177	--	--	10.6	2	1249	3827
94313		GRAPA 32 mm.	0.165	--	--	9.8	2	814	2885
94314		GRAPA 36 mm.	0.153	--	--	9.1	2	439	2308
94320		JUNQUILLO 16 mm.	0.254	--	--	17.9	2	5007	10134
94321		JUNQUILLO 22 mm.	0.228	--	--	16	2	4499	6374
94322		JUNQUILLO 28 mm.	0.212	--	--	14.6	2	3232	4873
94323		JUNQUILLO 32 mm.	0.201	--	--	13.9	2	2170	4621
94324		JUNQUILLO 36 mm.	0.201	--	--	13.9	2	1339	4790
94401		FALLEBA	0.142	--	--	4.9		58	1721
700101		SOLAPE 33mm	0.199	--	--	11.7	1	626	11977
700102		SOLAPE 43mm	0.234	--	--	13.7	1	721	22263
700103		SOLAPE 60mm	0.332	--	--	17.2	1	977	54828



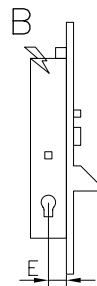
CODIGO	FIGURA	DESCRIPCION	CODIGO	FIGURA	DESCRIPCION
05.01.01		BISAGRA PUERTA DE DOS ALAS	05.04.09		ALARGADOR PASADOR LARGO 500 MM
05.01.02		BISAGRA PUERTA DE TRES ALAS	05.04.10		TOPE PULSANTE
05.02.01		ESCUADRA DE TETON 33.5X35.8	05.04.11		SALIDAS DE AGUA
05.03.05		JUEGO MANILLA SIMPLE	05.04.12		JUEGO TAPAS HOJA APERTURA INTERIOR
05.04.00		PASADOR CORTO 117 MM	05.04.13		JUEGO TAPAS HOJA APERTURA EXTERIOR
05.04.01		PASADOR LARGO 290 MM	05.05.03		UNION EUROPEA 36.2x18
05.04.02		ENCUENTRO SUPERIOR PARA MARCO	05.10.01		TROQUEL N°1 SERIE P-50
05.04.03		ENCUENTRO INFERIOR PARA PAVIMENTO	05.10.02		TROQUEL N°2 SERIE P-50
05.04.04		ENCUENTRO-CASQUILLO PASADOR PARA PAVIMENTO	05.20.01		GUARNICION AUTOMATICA BAJO ZOCALO
05.04.05		ENCUENTRO CENTRAL 11MM PARA CERRADURA	05.20.02		JUNTA BATIENTE
05.04.06		ENCUENTRO SUPERIOR INFERIOR Y CENTRAL CERRADURA MULTIPUNTO	05.20.03		JUNTA DE ACRISTALAR
05.04.07		ENCUENTRO CENTRAL 14MM PARA CERRADURA	05.25.01		GRUPO FRESAS RETESTAR PARA HOJAS,00052 Y 00053
05.04.08		TERMINAL PASADOR	05.25.02		GRUPO FRESAS RETESTAR PARA MONTANTE 00054



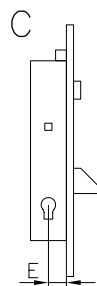
CODIGO	FIGURA	DESCRIPCION	CODIGO	FIGURA	DESCRIPCION
94.03.300		DADO N°0			
94.03.301		DADO N°1			
94.03.302		DADO N°2			
94.03.303		DADO N°3			
94.04.13		GRAPA JUNQUILLO CURVO			
94.50.63		JUEGO CONTACTOS ELECTRICOS			
130.20.01		JUNTA INFERIOR SUPLEMENTO ZOCALO (DE LA ELEVABLE 135RT)			



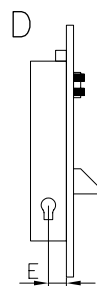
ELECTRICA
SOLO RESBALON
REF. 16205



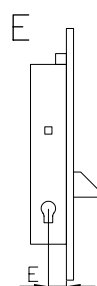
ELECTRICA
RESBALON +
PALANCA
LATERAL
REF. 16215
TRIPLE
REF. 16225



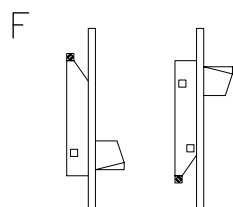
RESBALON
REGULABLE +
PALANCA
LATERAL
REF. 46215
TRIPLE
REF. 46225



RODILLO
REGULABLE +
PALANCA
LATERAL
REF. 46230
TRIPLE
REF. 46250



SOLO PALANCA
LATERAL
REF. 46210
TRIPLE
REF. 46220



PAREJA DESVIADORES
LATERALES REF. 06443.00

CERRADURAS

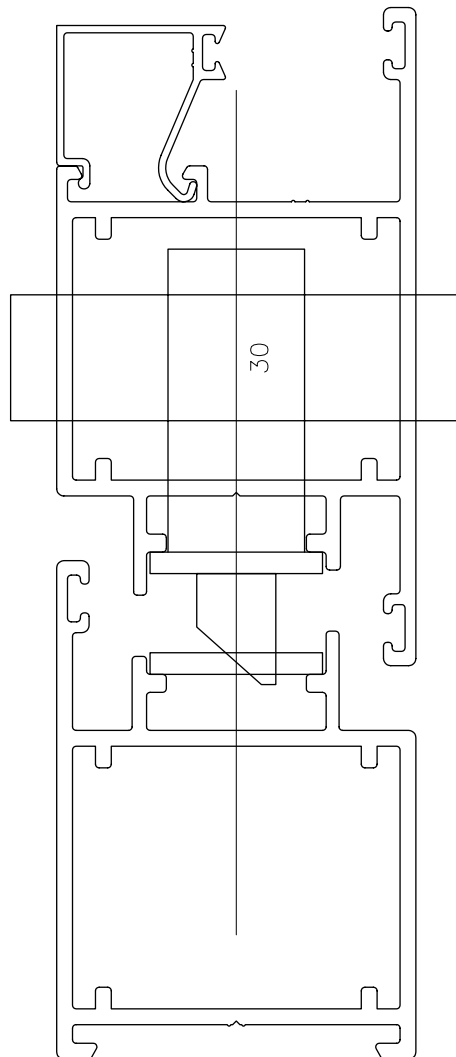
CERRADURA VERTICAL DE SEGURIDAD

CERRADERO REGULABLES METALICOS			CERRADERO EN NYLON		
A-B-C	D	E-F	A-B-C	D	E-F
06461.01 *06462.01	06461.11	06459.01			

* PARA VERSION ELECTRICA

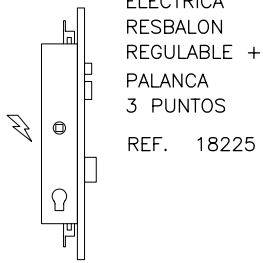
PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS REF.06459.01
CILINDRO EUROPERFIL REF. 08310.07.0.12

ENTRADA = 30 mm



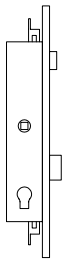


A



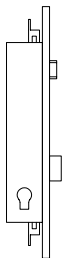
ELECTRICA
RESBALON
REGULABLE +
PALANCA
3 PUNTOS
REF. 18225

B



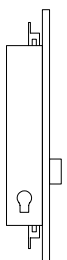
RESBALON
REGULABLE +
PALANCA
3 PUNTOS
REF. 48225

C



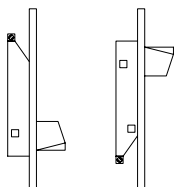
RODILLO
REGULABLE +
PALANCA
3 PUNTOS
REF. 48250

D



SOLO
PALANCA
3 PUNTOS
REF. 48220

E



PAREJA DESVIADORES
LATERALES REF. 06443.20

CERRADURAS

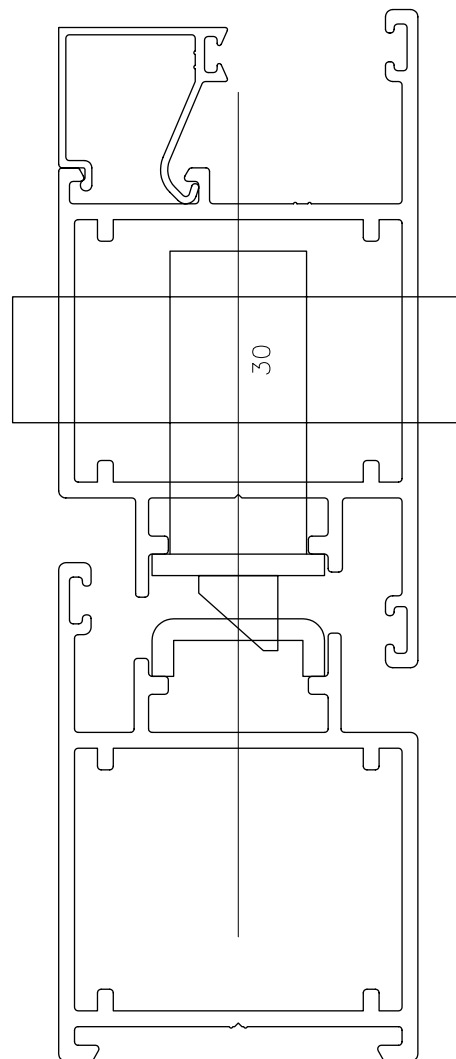
CERRADURA DE SEGURIDAD
SISTEMA DE ENGRANAJES

CERRADERO METALICO (PLANO)			CERRADERO METALICO (EN "U")		
A-B	C	D	A-B	C	D
06461.30	06461.30 (11)	06461.31	06461.35	06461.35 (11)	06461.36

(11) INSERTO PARA RODILLO 06141.86

PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS REF.06461.32 (plano)
Ó 06461.37 (en "U") CILINDRO EUROPERFIL REF. 6M300.07.0.12

ENTRADA = 30 mm



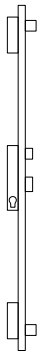


A



ELECTRICA
REF. 16525

B



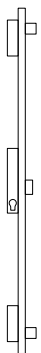
RESBALON REGULABLE + PALANCA
REF. 46525

C



RODILLO REGULABLE + PALANCA
REF. 46550

D



SOLO PALANCAS
REF. 46520

CERRADURAS

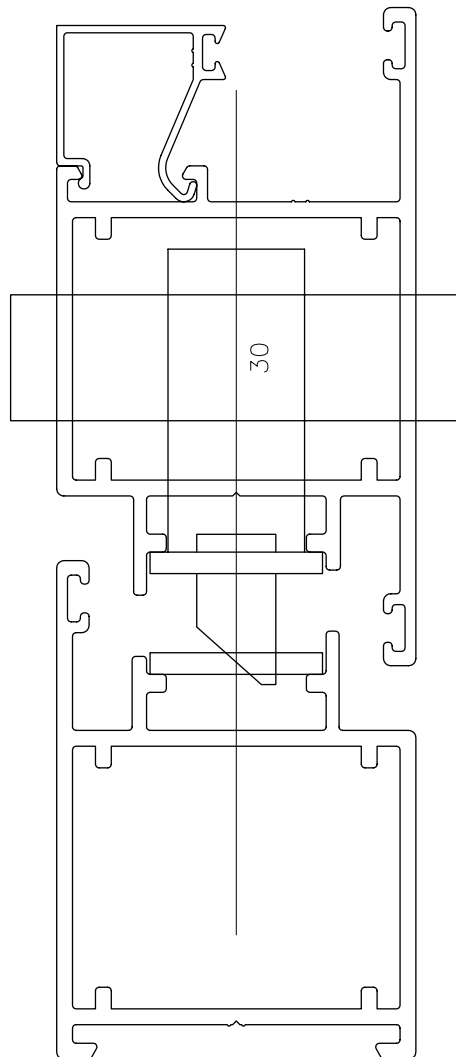
CERRADURA DE SEGURIDAD MULTIPUNTO

CERRADERO REGULABLES METALICOS			CERRADERO EN NYLON		
A-B	C	D	A-B	C	D
06461.01 *06462.01	06461.11	06459.01			

* PARA VERSION ELECTRICA

PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS DEL GRUPO D
CILINDRO EUROPERFIL REF. 08310.07.0.12

ENTRADA = 30 mm





A



ELECTRICA
REF. 18525

B



RESBALON REGULABLE + PALANCAS
REF. 48525

C



RODILLO REGULABLE + PALANCAS
REF. 48550

D



SOLO PALANCAS
REF. 48520

CERRADURAS

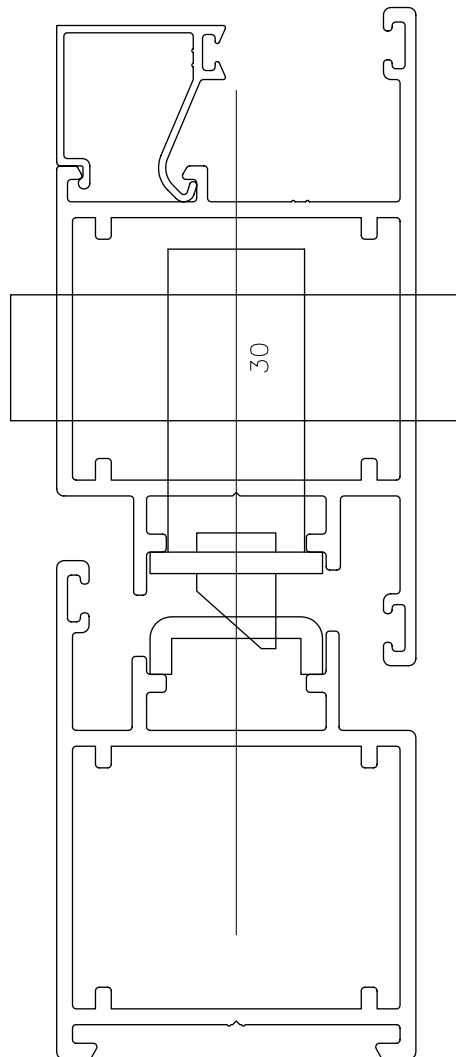
CERRADURA DE SEGURIDAD MULTITOP

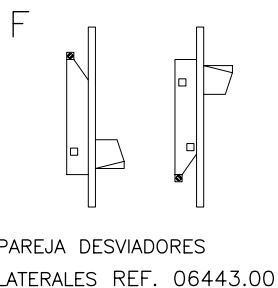
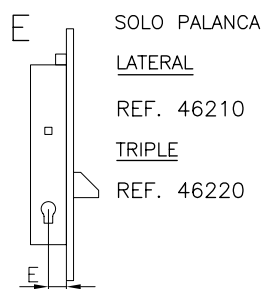
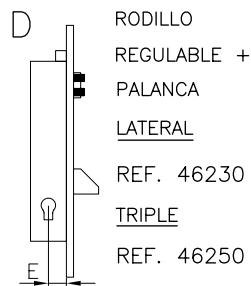
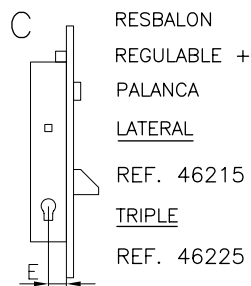
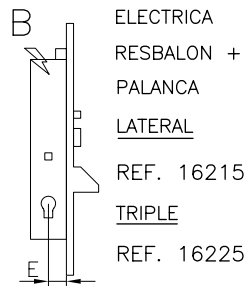
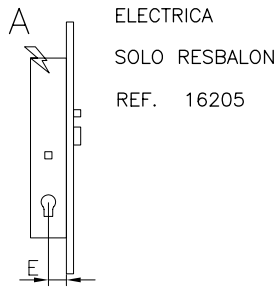
CERRADERO METALICO (PLANO)			CERRADERO METALICO (EN "U")		
A-B	C	D	A-B	C	D
06461.30	06461.30 (11)	06461.31	06461.35	06461.35 (11)	06461.36

(11) INSERTO PARA RODILLO 06141.86

PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS REF.06461.32 (plano)
Ó 06461.37 (en "U") CILINDRO EUROPERFIL REF. 6M300.07.0.12

ENTRADA = 30 mm





CERRADURAS

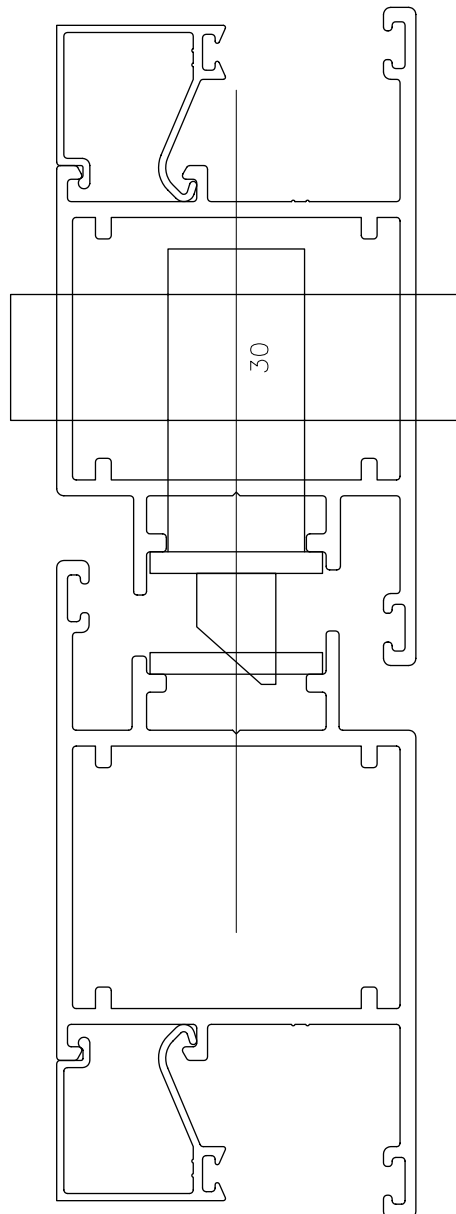
CERRADURA VERTICAL DE SEGURIDAD

CERRADERO REGULABLES METALICOS			CERRADERO EN NYLON		
A-B-C	D	E-F	A-B-C	D	E-F
06461.01 *06462.01	06461.11	06459.01			

* PARA VERSION ELECTRICA

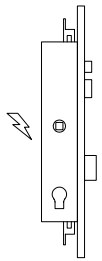
PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS REF.06459.01
CILINDRO EUROPERFIL REF. 08310.07.0.12

ENTRADA = 30 mm



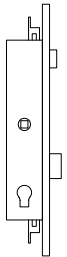


A



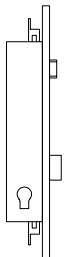
ELECTRICA
RESBALON
REGULABLE +
PALANCA
3 PUNTOS
REF. 18225

B



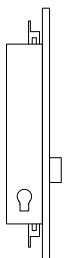
RESBALON
REGULABLE +
PALANCA
3 PUNTOS
REF. 48225

C



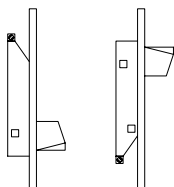
RODILLO
REGULABLE +
PALANCA
3 PUNTOS
REF. 48250

D



SOLO
PALANCA
3 PUNTOS
REF. 48220

E



PAREJA DESVIADORES
LATERALES REF. 06443.20

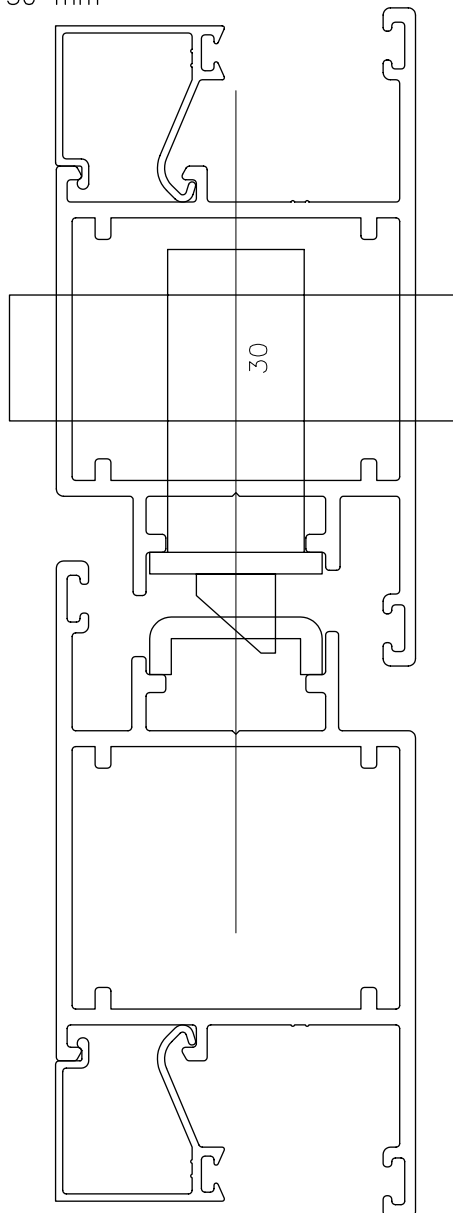
CERRADURAS
CERRADURA DE SEGURIDAD
SISTEMA DE ENGRANAJES

CERRADERO METALICO (PLANO)			CERRADERO METALICO (EN "U")		
A-B	C	D	A-B	C	D
06461.30	06461.30 (11)	06461.31	06461.35	06461.35 (11)	06461.36

(11) INSERTO PARA RODILLO 06141.86

PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS REF.06461.32 (plano)
Ó 06461.37 (en "U") CILINDRO EUROPERFIL REF. 6M300.07.0.12

ENTRADA = 30 mm





A



ELECTRICA
REF. 16525

B



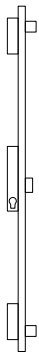
RESBALON REGULABLE + PALANCA
REF. 46525

C



RODILLO REGULABLE + PALANCA
REF. 46550

D



SOLO PALANCAS
REF. 46520

CERRADURAS

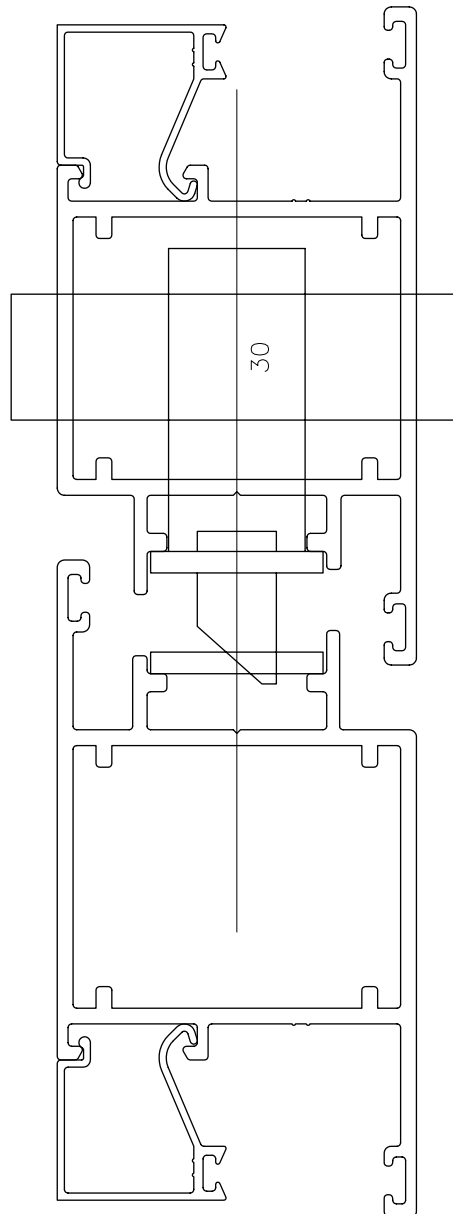
CERRADURA DE SEGURIDAD MULTIPUNTO

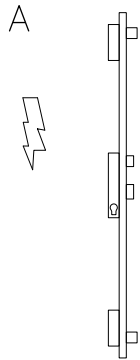
CERRADERO REGULABLES METALICOS			CERRADERO EN NYLON		
A-B	C	D	A-B	C	D
06461.01 *06462.01	06461.11	06459.01			

* PARA VERSION ELECTRICA

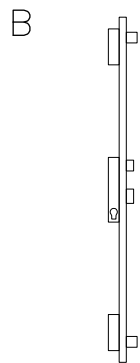
PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS DEL GRUPO D
CILINDRO EUROPERFIL REF. 08310.07.0.12

ENTRADA = 30 mm

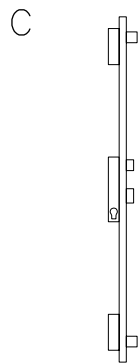




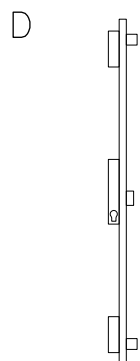
ELECTRICA
REF. 18525



RESBALON REGULABLE + PALANCAS
REF. 48525



RODILLO REGULABLE + PALANCAS
REF. 48550



SOLO PALANCAS
REF. 48520

CERRADURAS

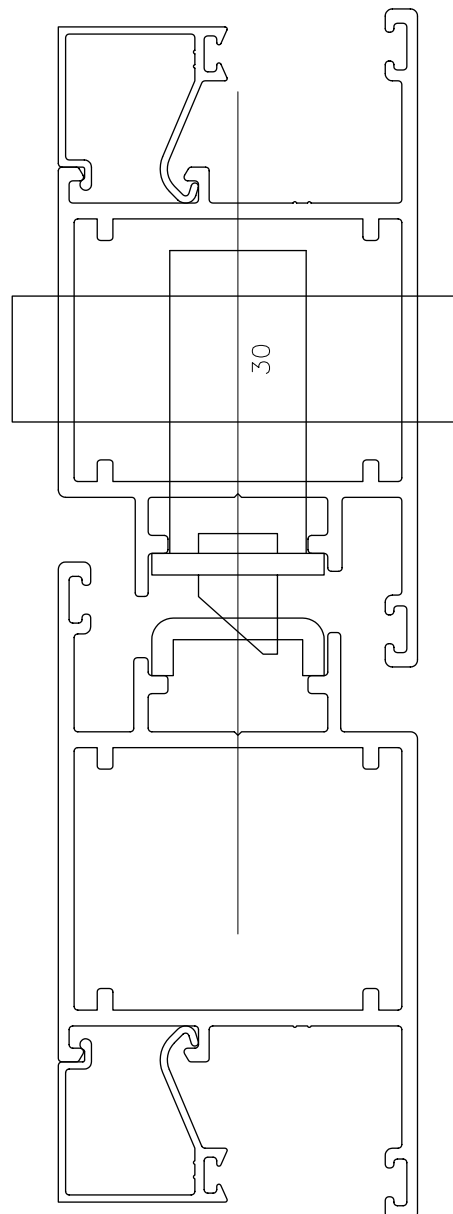
CERRADURA DE SEGURIDAD MULTITOP

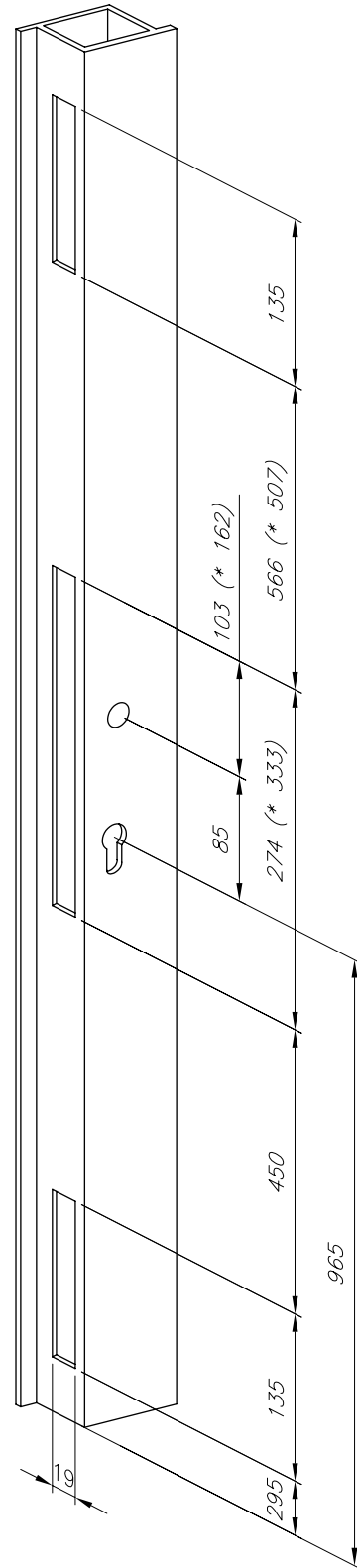
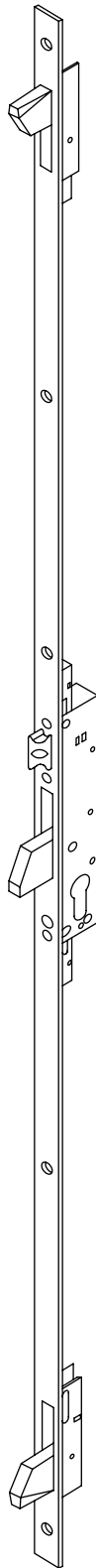
CERRADERO METALICO (PLANO)			CERRADERO METALICO (EN "U")		
A-B	C	D	A-B	C	D
06461.30	06461.30 (11)	06461.31	06461.35	06461.35 (11)	06461.36

(11) INSERTO PARA RODILLO 06141.86

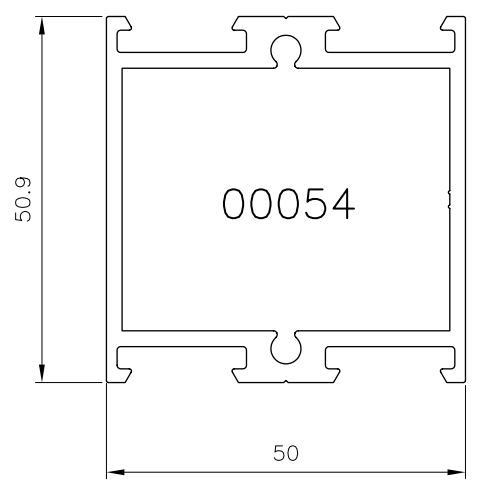
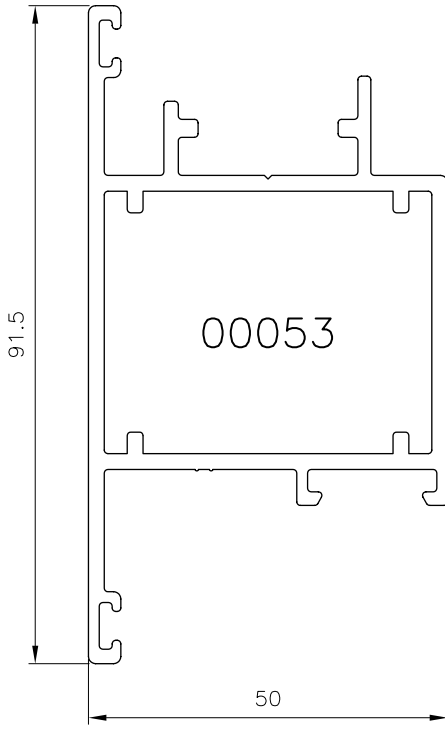
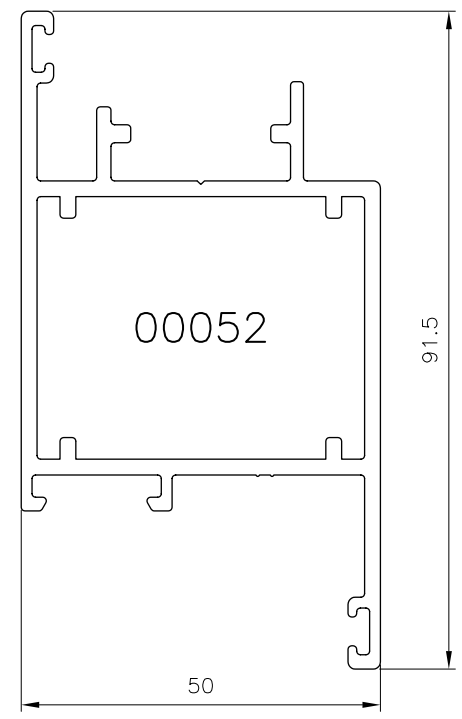
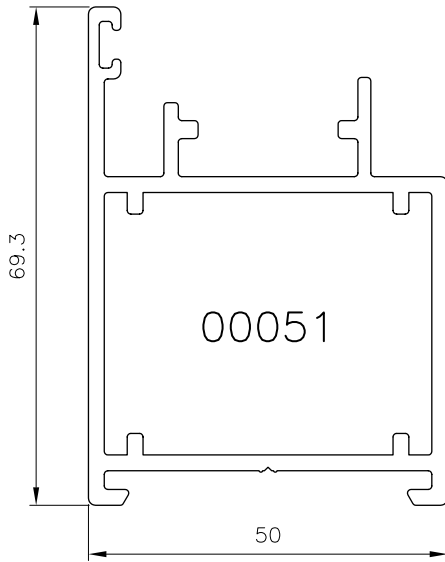
PARA LOS DESVIADORES UTILIZAR 2 CERRADEROS REF.06461.32 (plano)
Ó 06461.37 (en "U") CILINDRO EUROPERFIL REF. 6M300.07.0.12

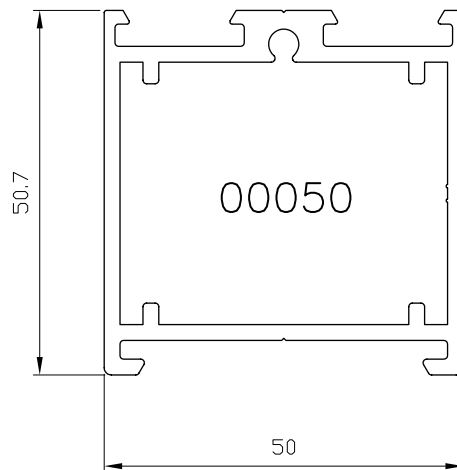
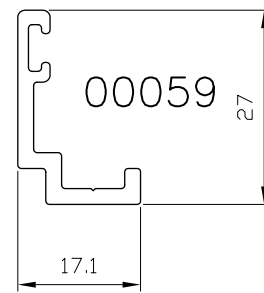
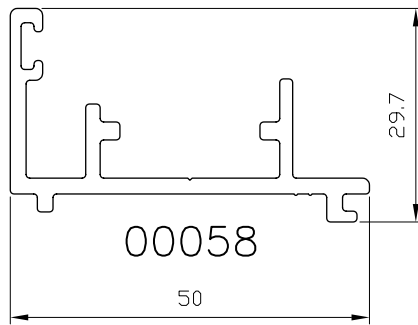
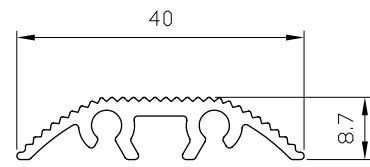
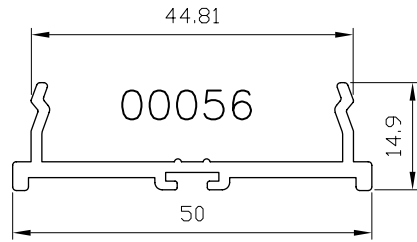
ENTRADA = 30 mm

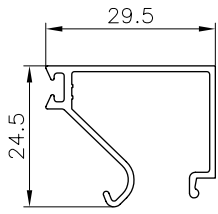




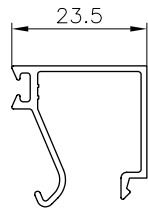
* COTA PARA CERRADURAS ELECTRICAS



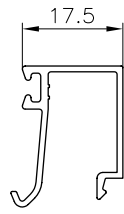




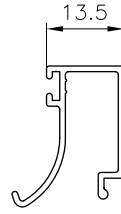
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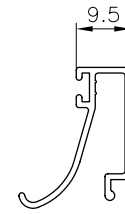
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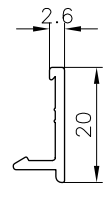
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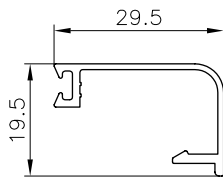
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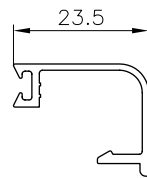
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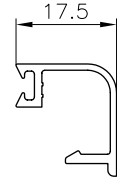
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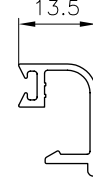
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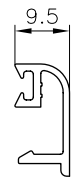
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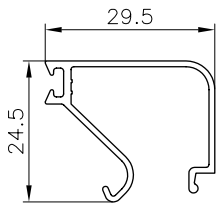
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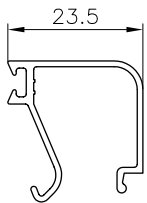
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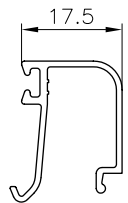
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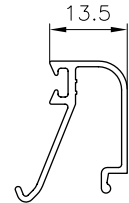
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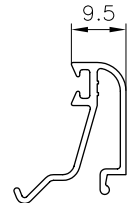
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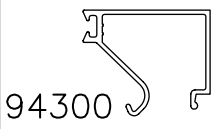
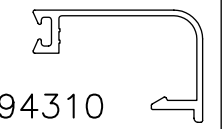
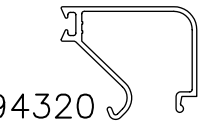
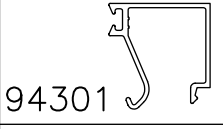
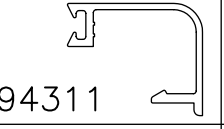
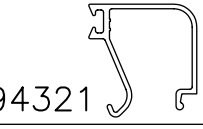
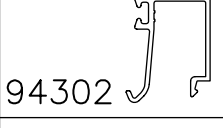
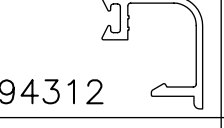
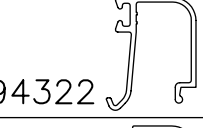
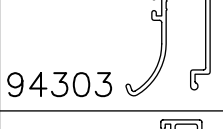


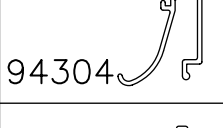

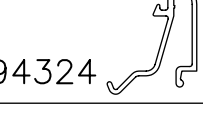
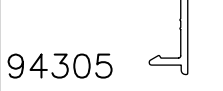
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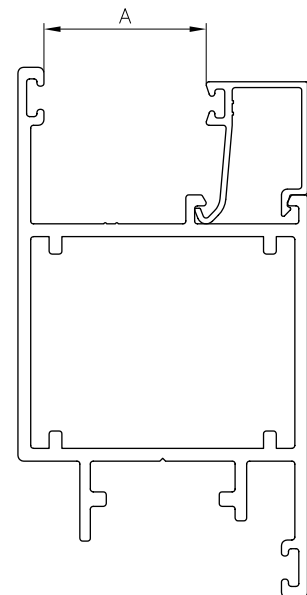


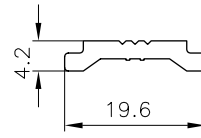
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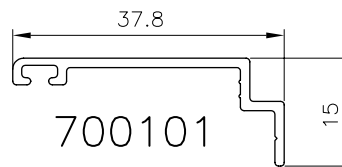
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28	 94302	 94312	 94322
32	 94303	 94313	 94323
36	 94304	 94314	 94324
43	 94305		

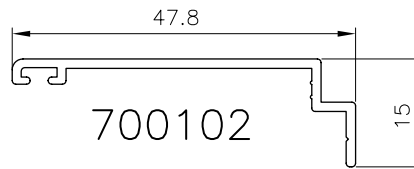




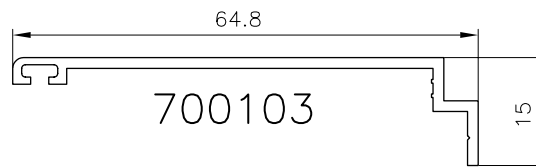
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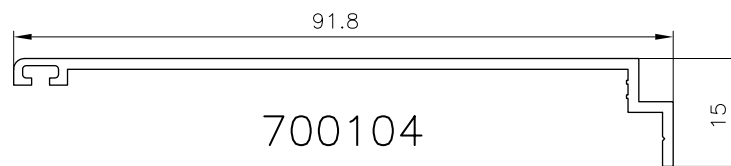
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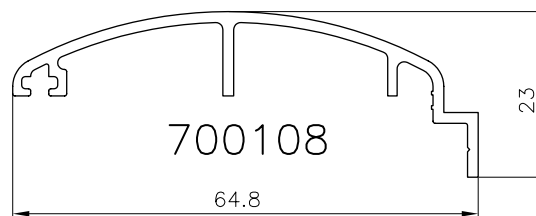
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700103



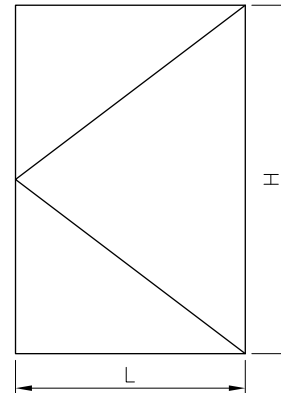
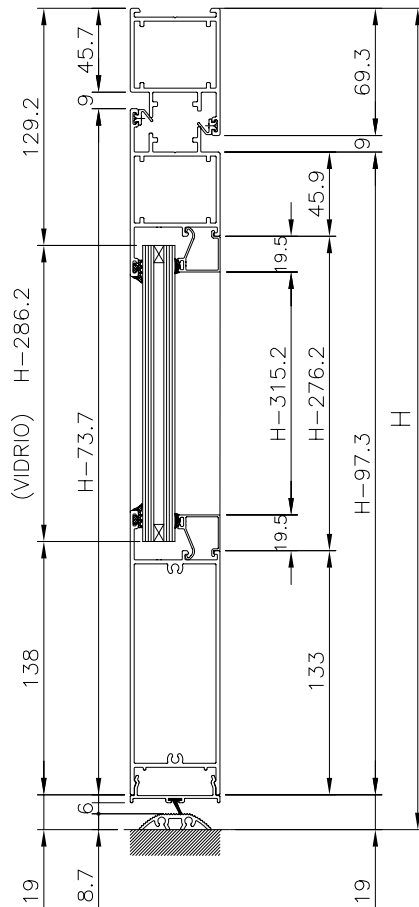
700104



700108



MARCO 00051 Y HOJA 00052/3



ACCESORIOS		
CANT.	DESCRIPCION	REFERENCIA
3	BISAGRAS	05.01.01
4	ESCUADRAS DE TETON	05.02.01
1	JUEGO MANILLA PUERTA	05.03.05
1	CERRADURAS	VARIAS
-	JUNTA BATIENTE	05.20.02
-	JUNTA INFERIOR ZOCALO	130.20.01
-	JUNTA EXTERIOR VIDRIO	05.20.03

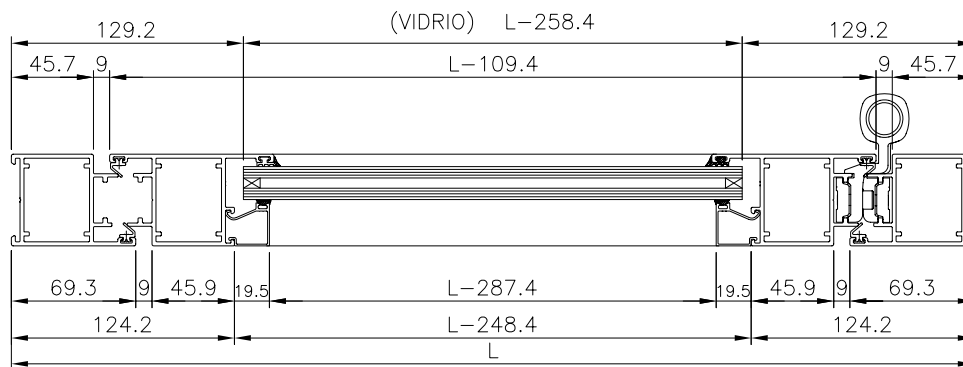
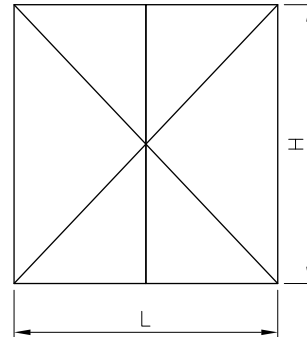
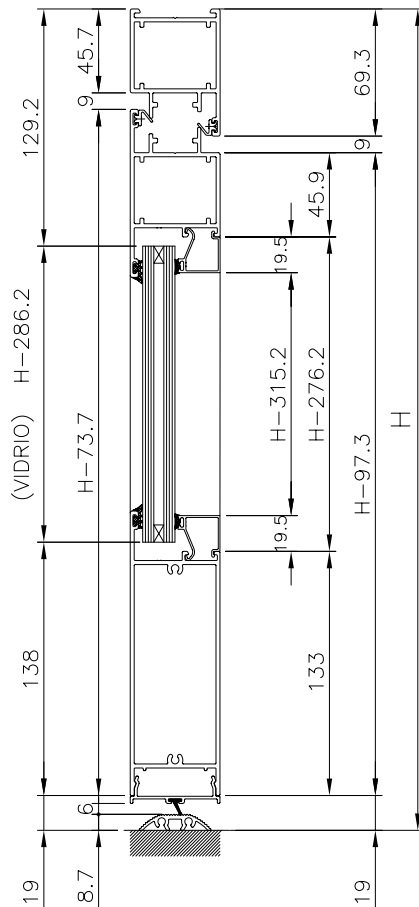


TABLA DE LONGITUDES DE CORTE							
PERFIL	DENOMINACION	CANT.	ESQUEMA CORTE	PERFIL	DENOMINACION	CANT.	ESQUEMA CORTE
00051	MARCO PUERTA	2	H	00056	SUPLEMENTO ZOCALO	1	L-109.4
00051	MARCO PUERTA	1	L	VARIOS	JUNQUILLO	2	L-248.4
00052	HOJA PUERTA	2	H-73.7	VARIOS	JUNQUILLO	2	H-315.2
00052	HOJA PUERTA	1	L-109.4				
00055	ZOCALO	1	L-238.4 RETESTADO				
00057	PEANA	1	L-91.4				



MARCO 00051 Y HOJAS 00052/3



ACCESORIOS		
CANT.	DESCRIPCION	REFERENCIA
6	BISAGRAS	05.01.01
6	ESCUADRAS DE TETON	05.02.01
1	JUEGO MANILLA PUERTA	05.03.05
1	JUEGO PASADORES	05.04.01
1	ENCUENTRO SUPERIOR PASADOR	05.04.02
1	ENCUENTRO INFERIOR PASADOR	VARIOS
1	CERRADURA	VARIOS
-	JUNTA BATIENTE	05.20.02
-	JUNTA INFERIOR ZOCALO	130.20.01
-	JUNTA EXTERIOR VIDRIO	05.20.03

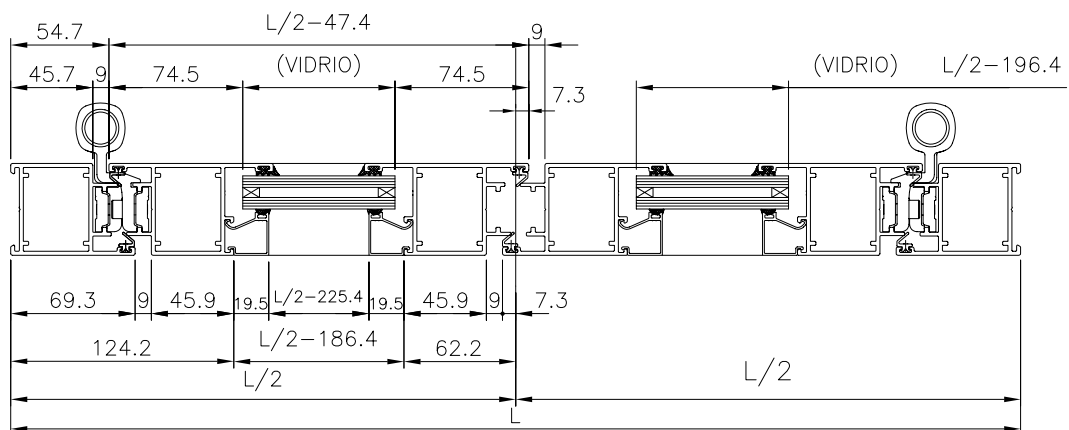
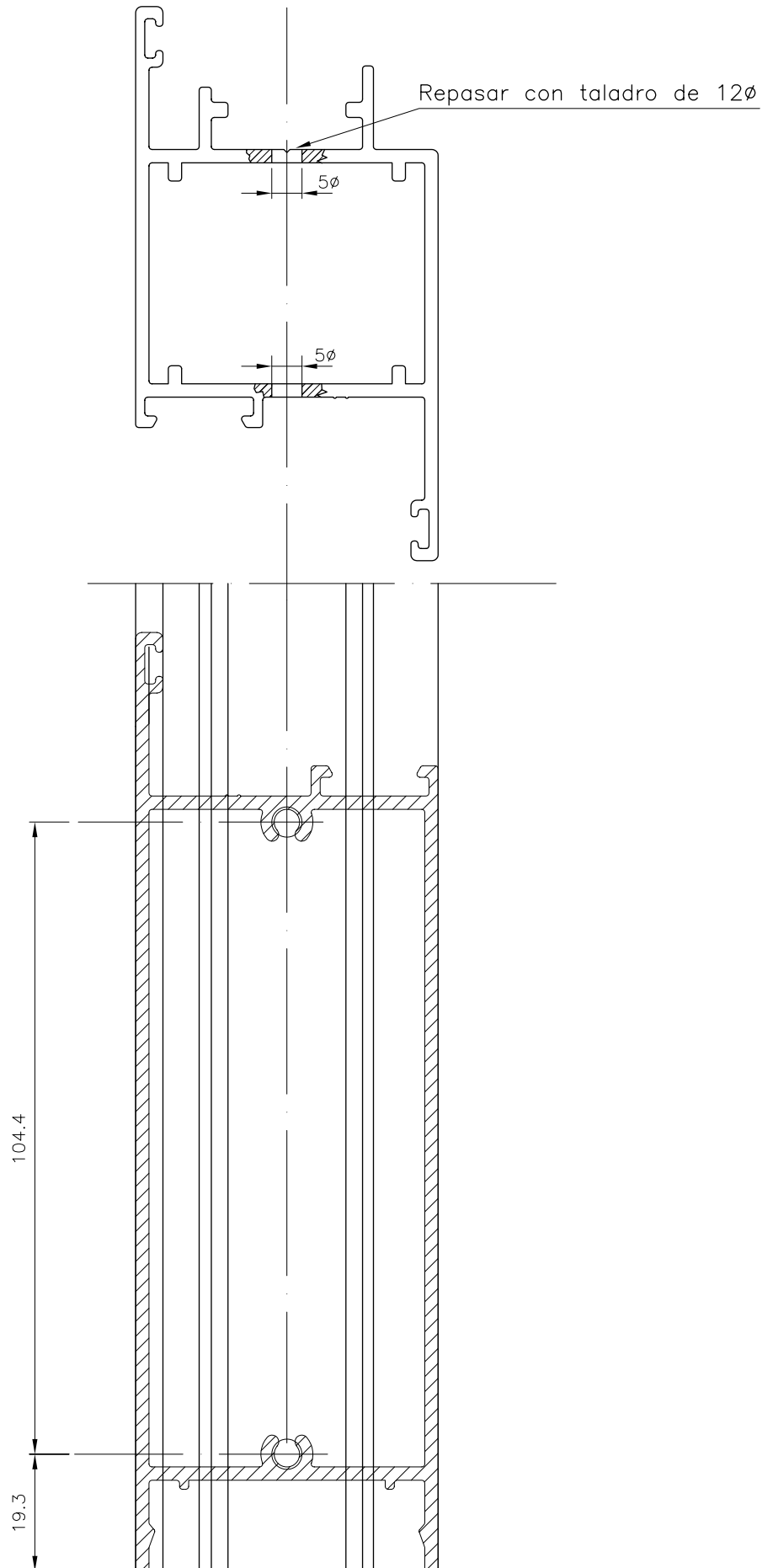
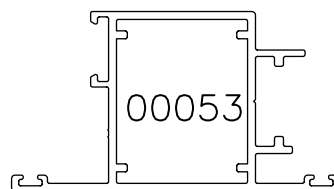
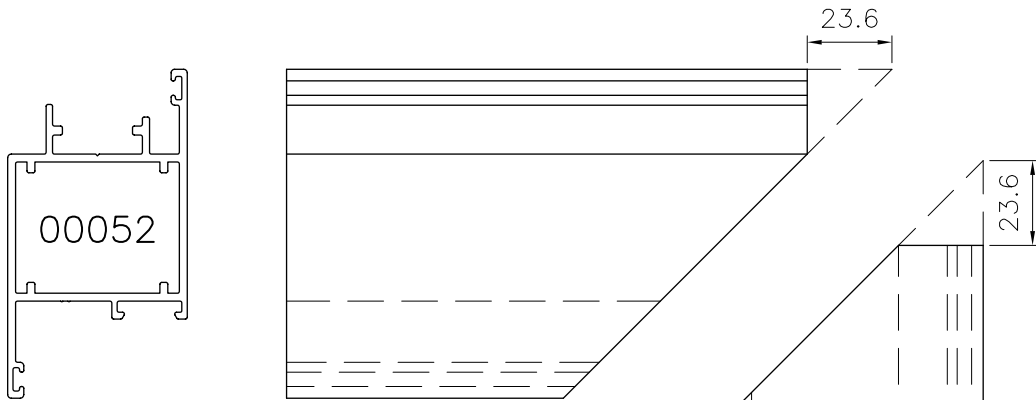
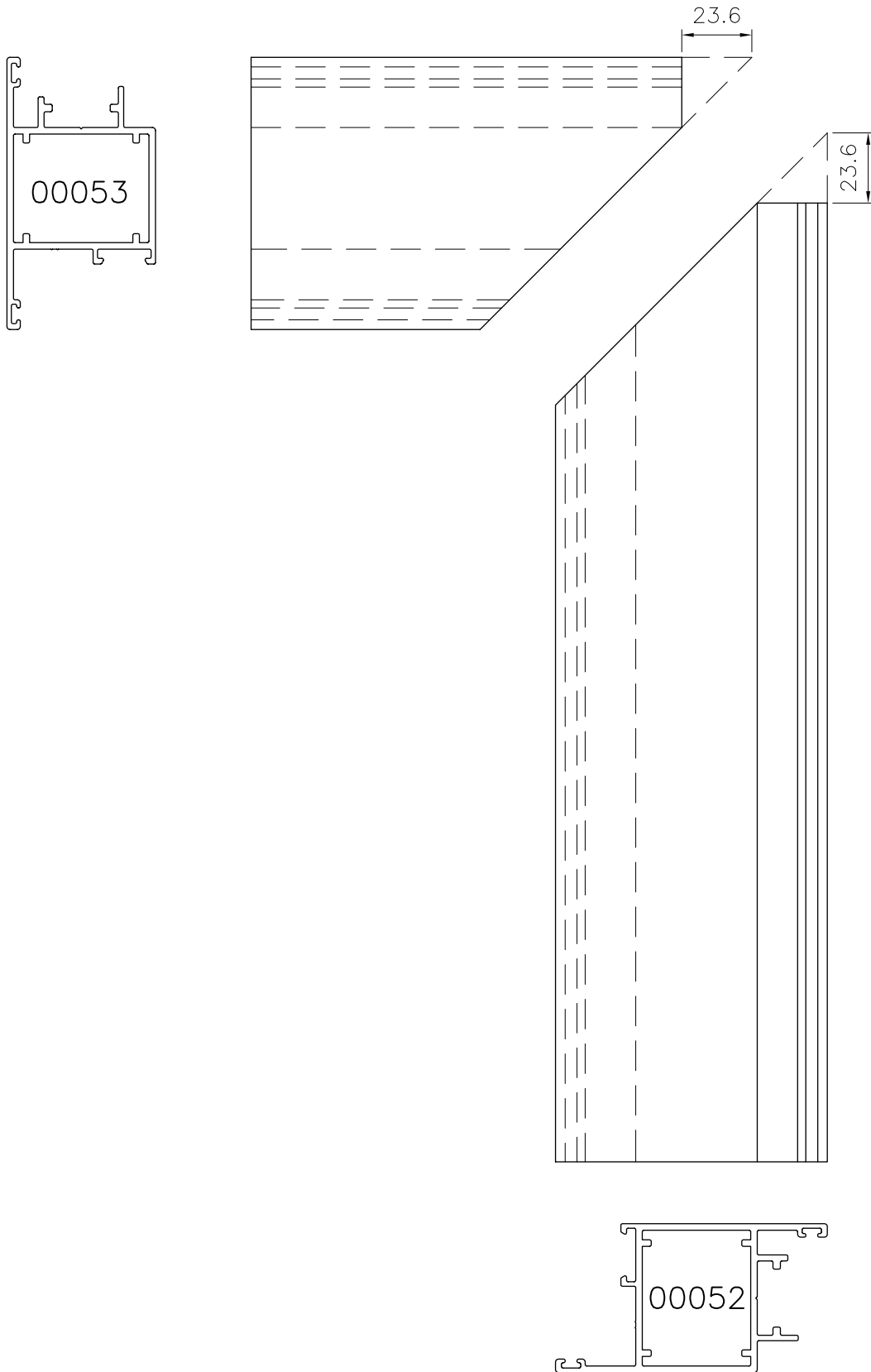
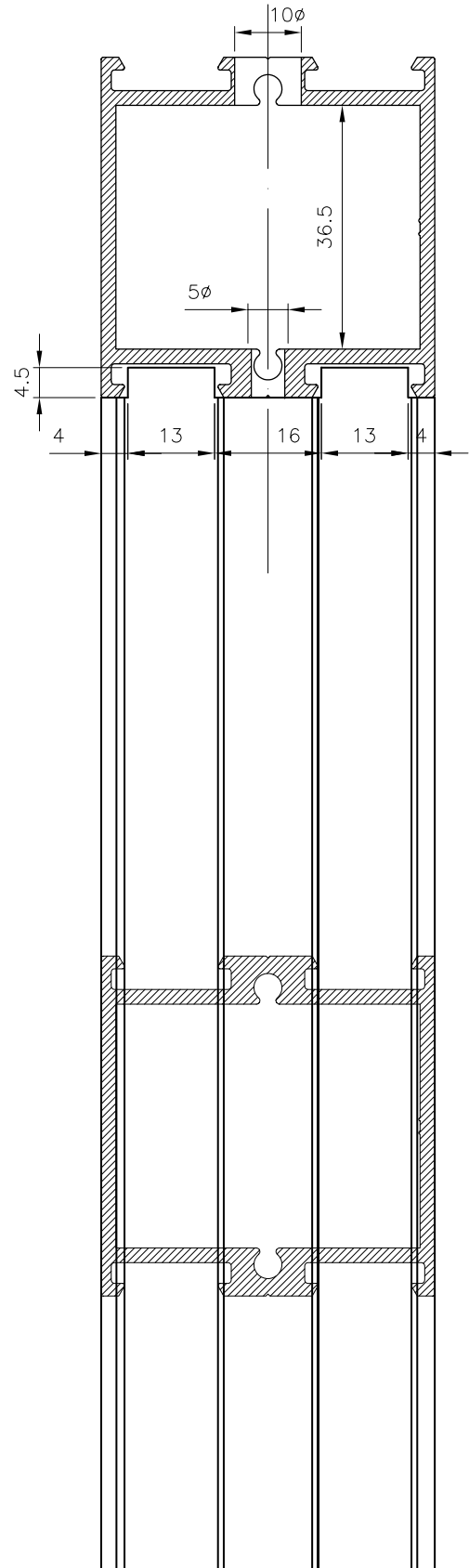
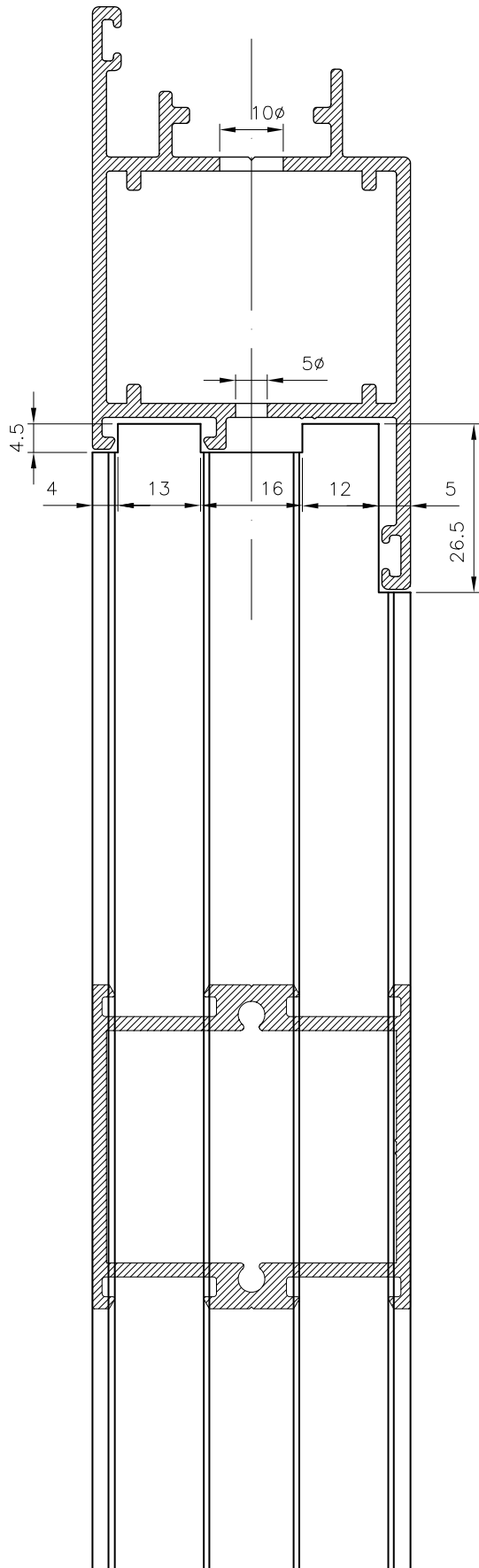


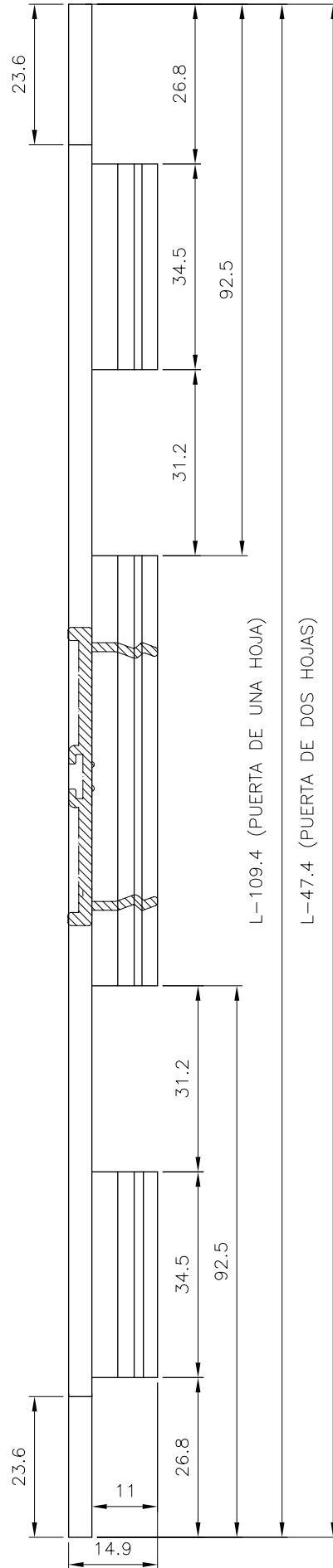
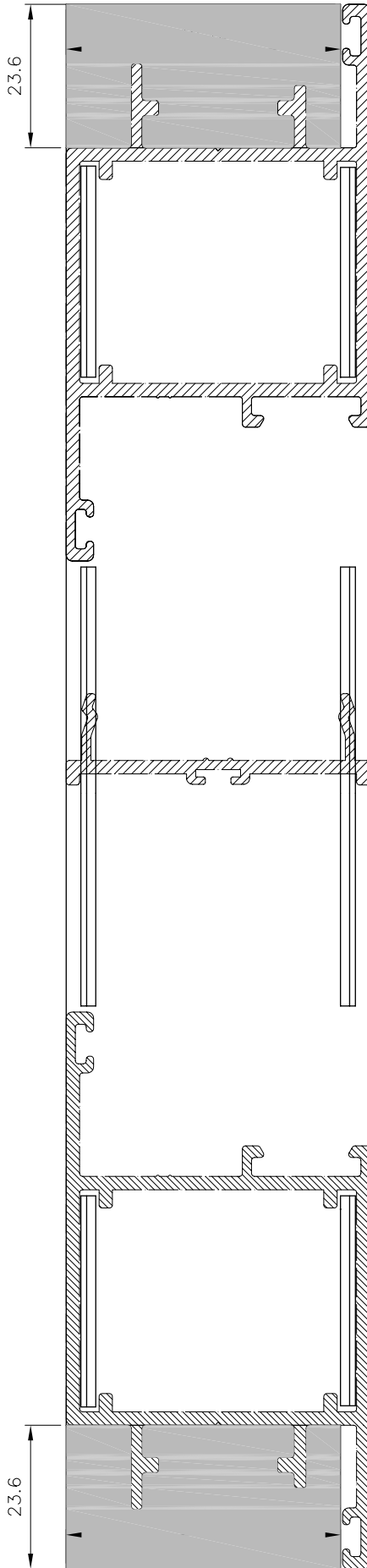
TABLA DE LONGITUDES DE CORTE							
PERFIL	DENOMINACION	CANT.	ESQUEMA CORTE	PERFIL	DENOMINACION	CANT.	ESQUEMA CORTE
00051	MARCO PUERTA	2	H	00057	PEANA	1	L-91.4
00051	MARCO PUERTA	1	L	00056	SUPLEMENTO ZOCALO	2	L/2-47.4
00052	HOJA "Z" PUERTA	1	H-73.7	VARIOS	JUNQUILLO	4	L/2-186.4
00052	HOJA "T" PUERTA	3	H-73.7	VARIOS	JUNQUILLO	4	H-315.2
00052	HOJA "T" PUERTA	2	L/2-47.4				
00055	ZOCALO	2	RETESTADO L/2-176.4				





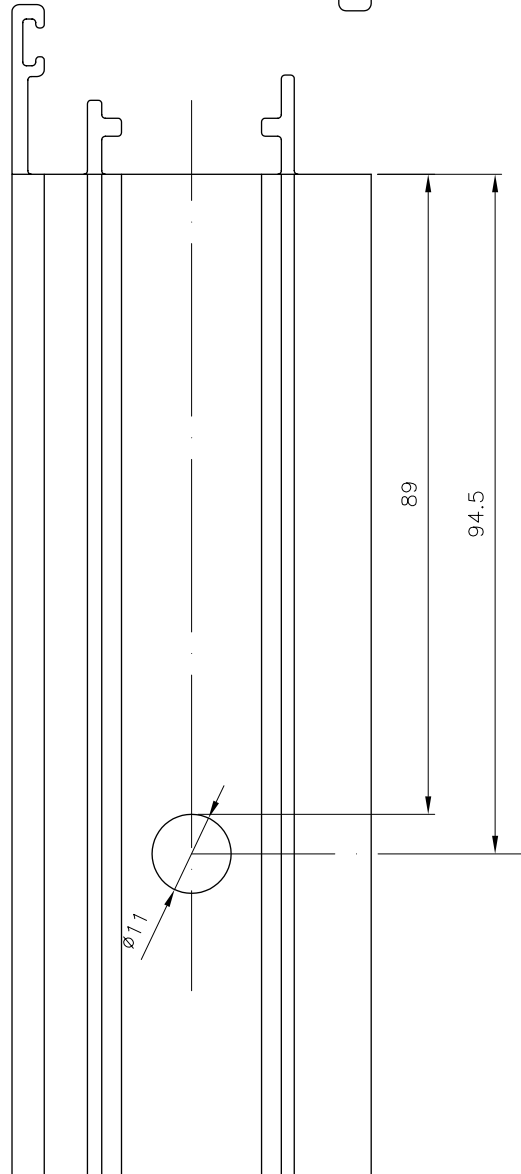
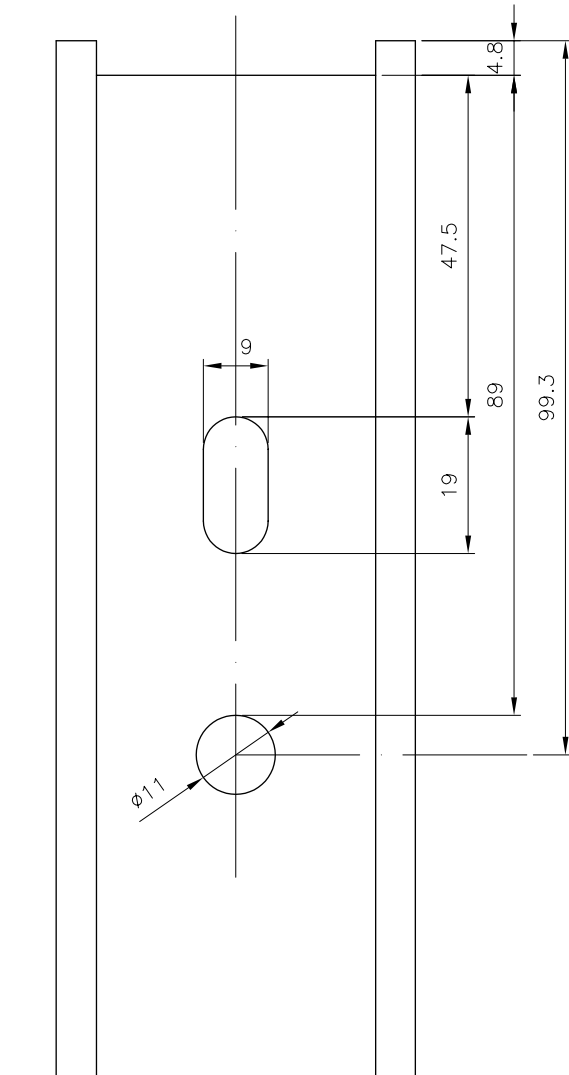
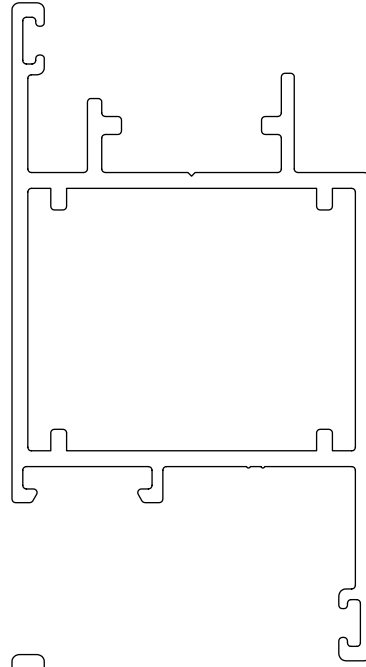
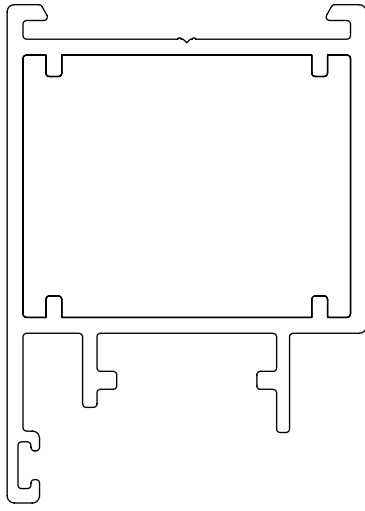


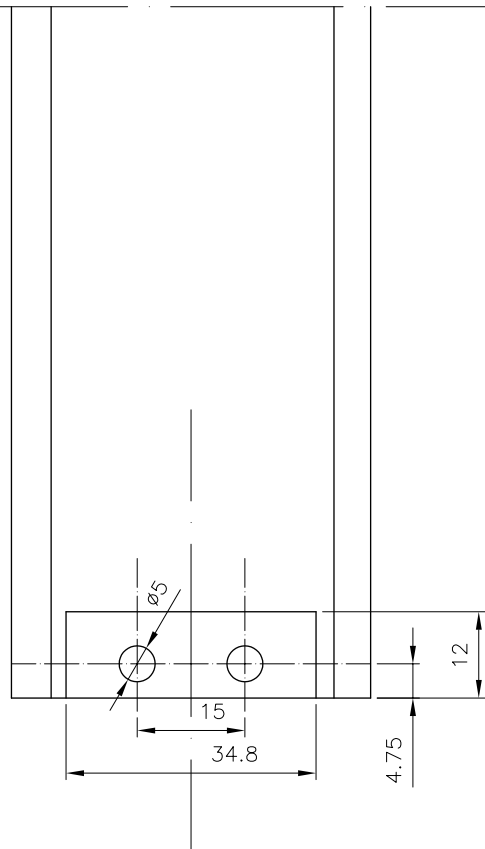
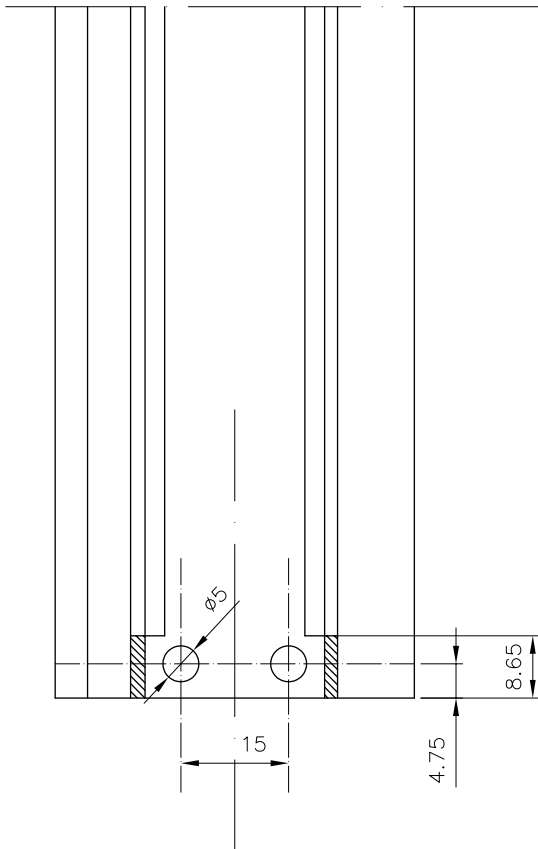
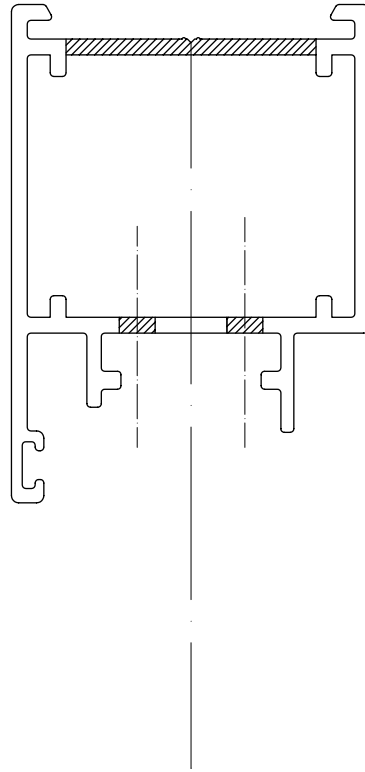
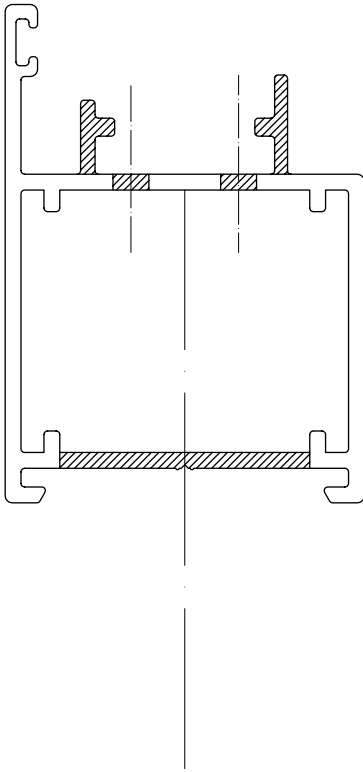


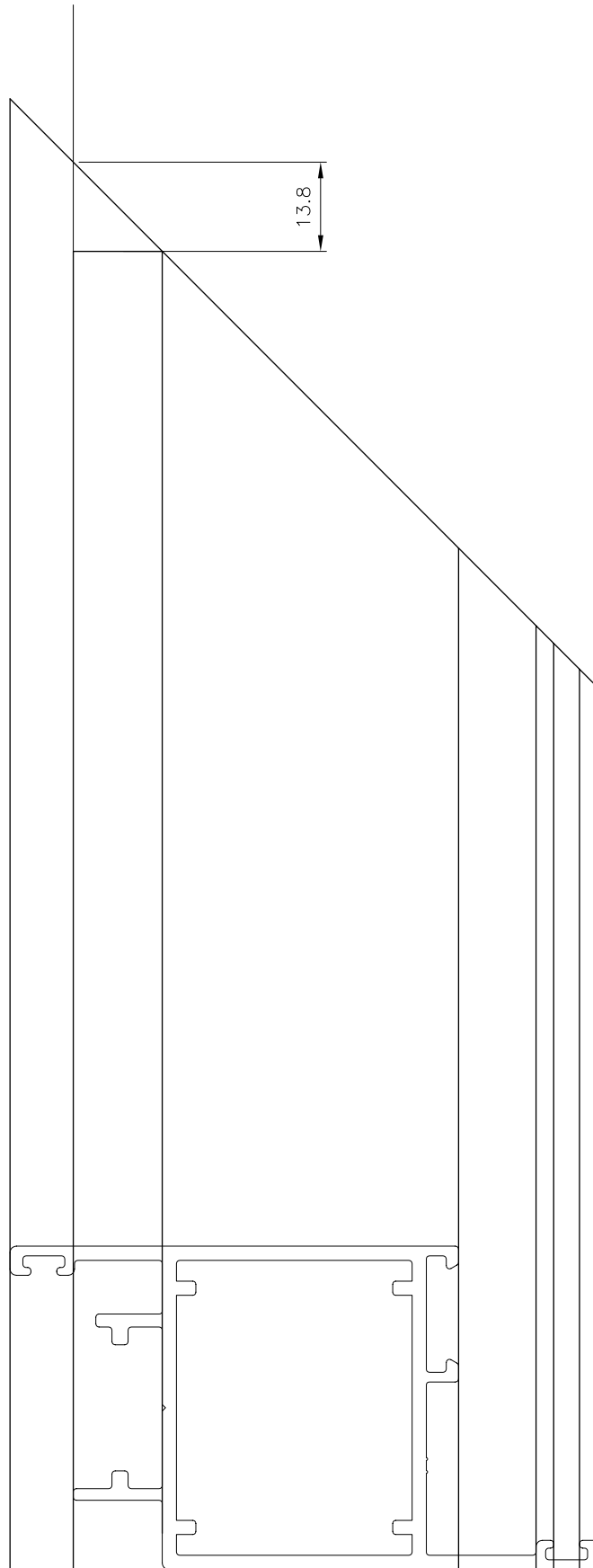


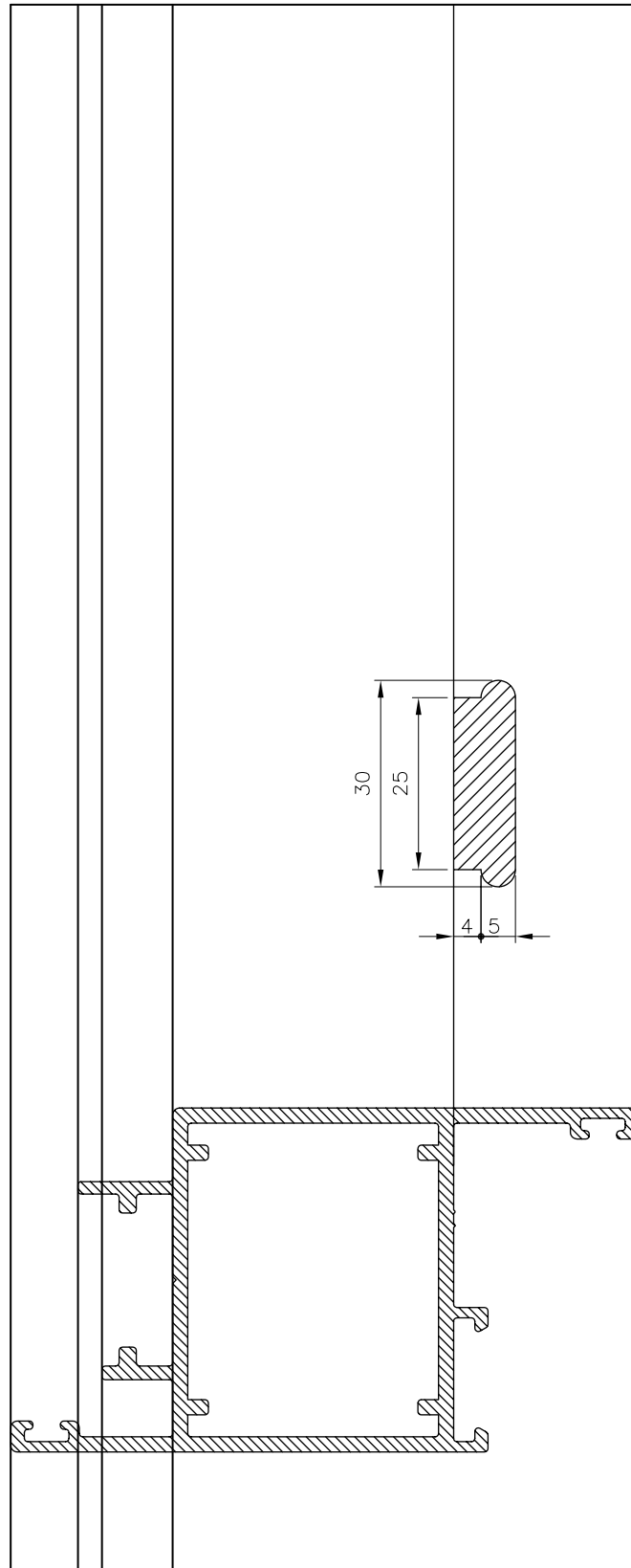
L-109.4 (PUERTA DE UNA HOJA)

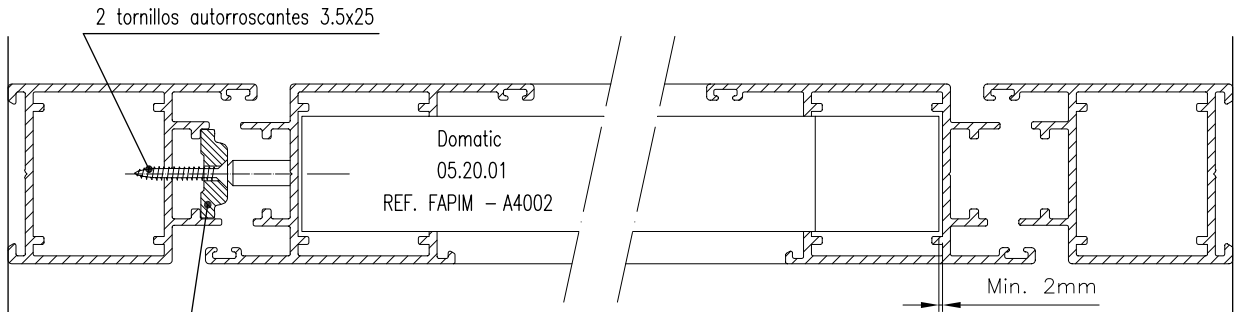
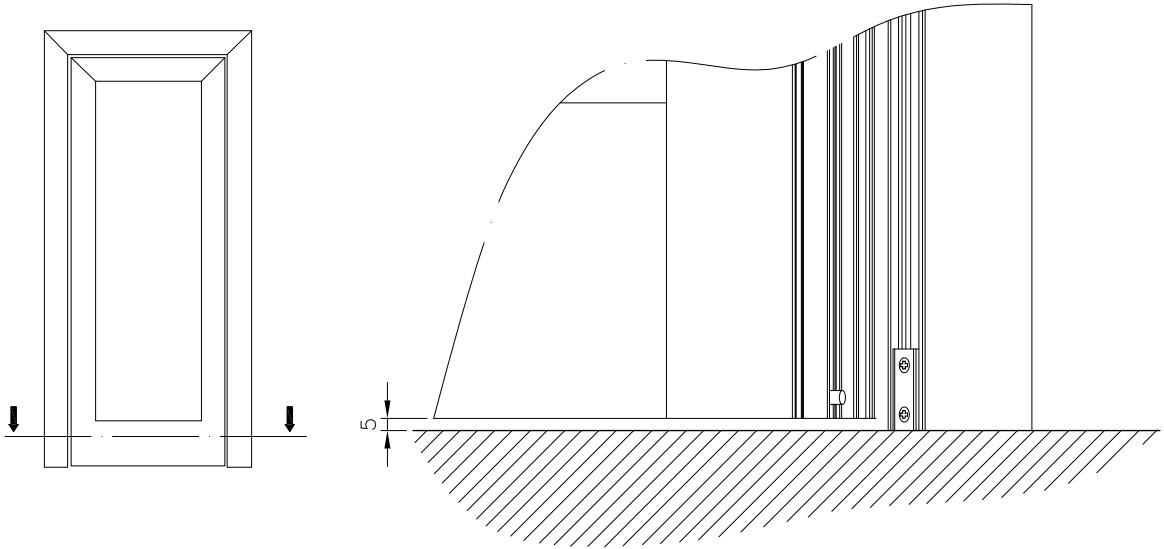
L-47.4 (PUERTA DE DOS HOJAS)



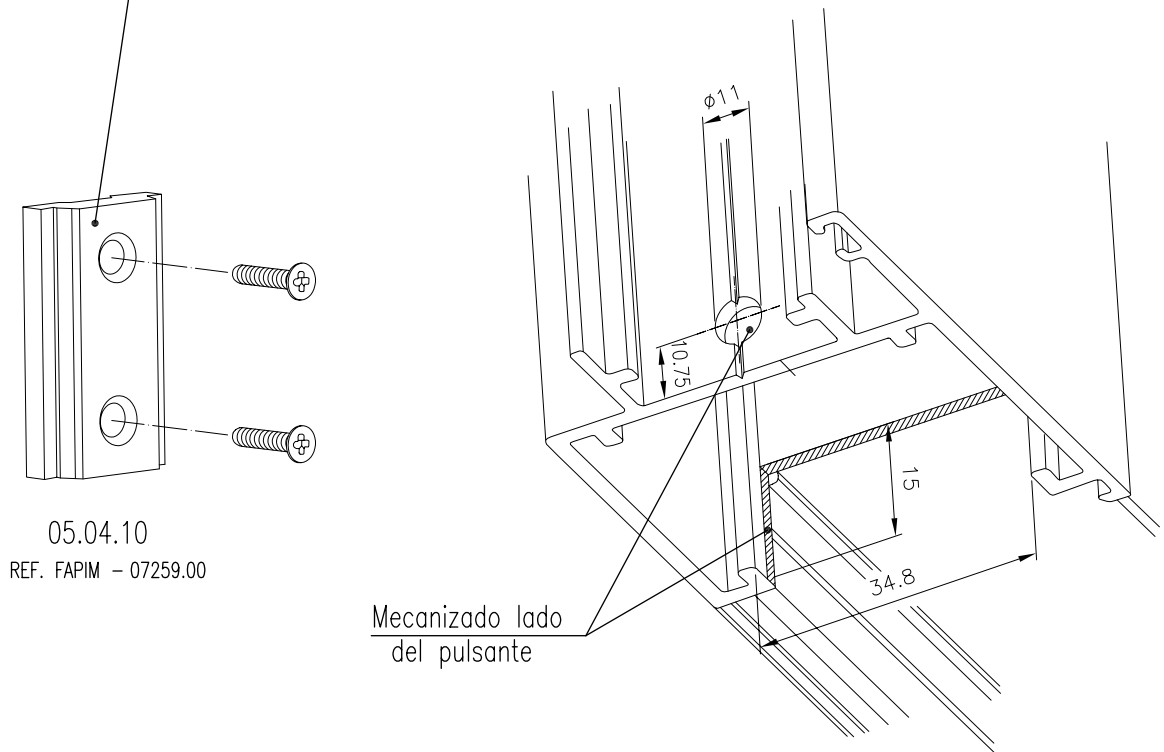


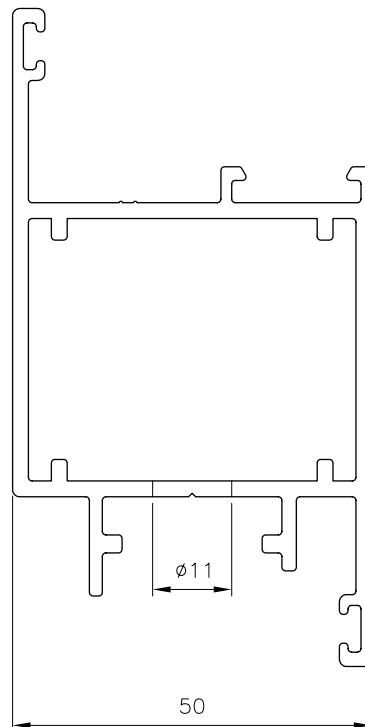
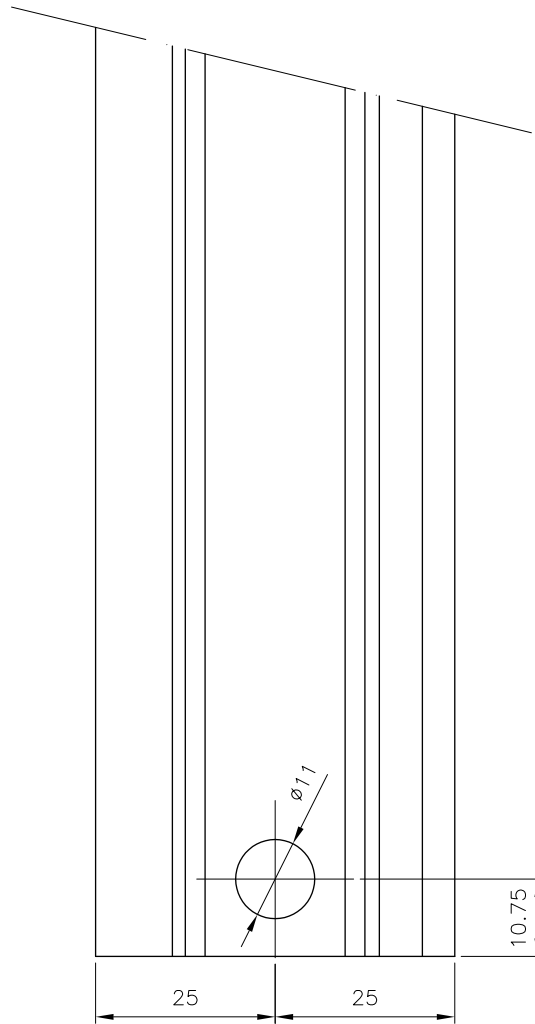


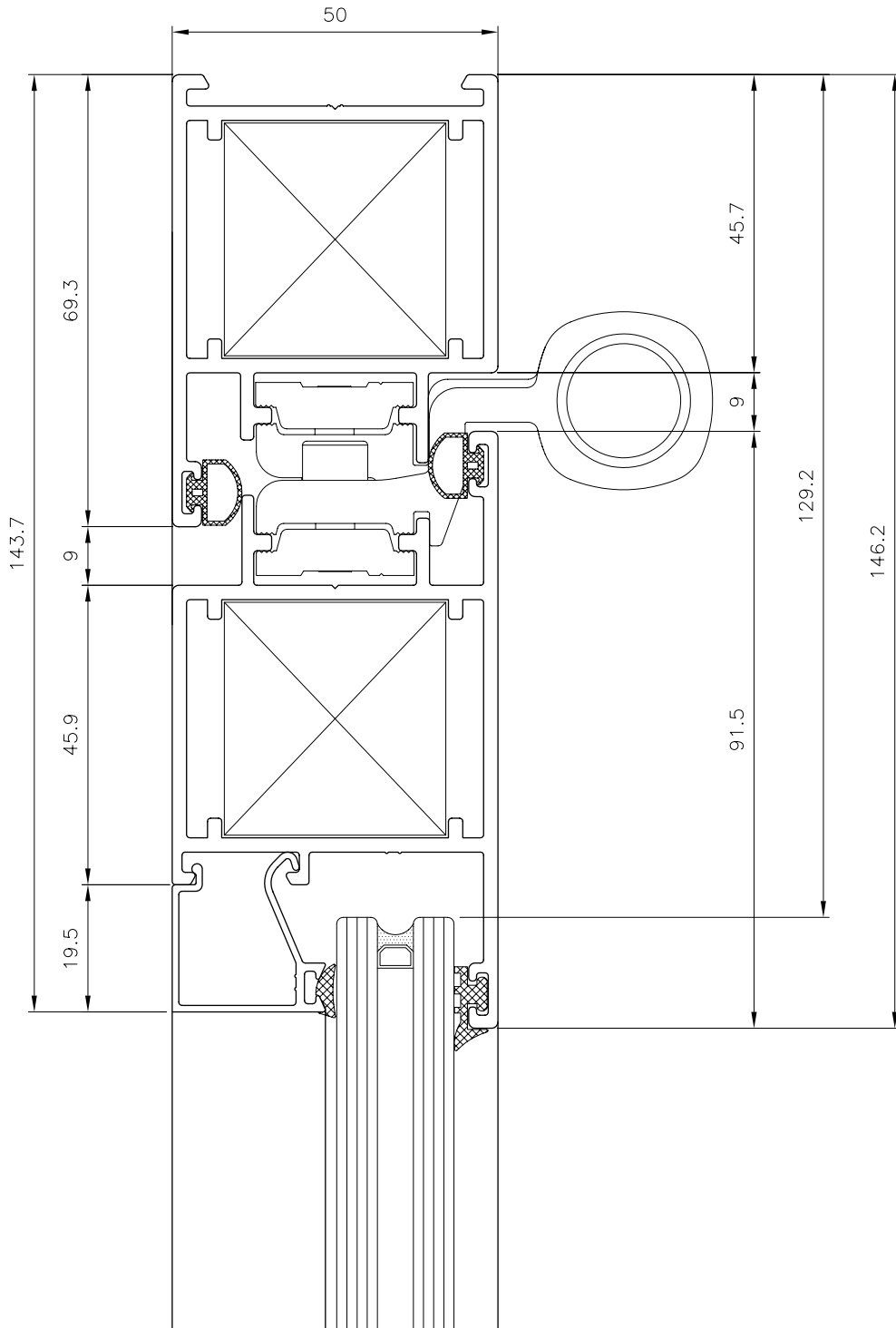


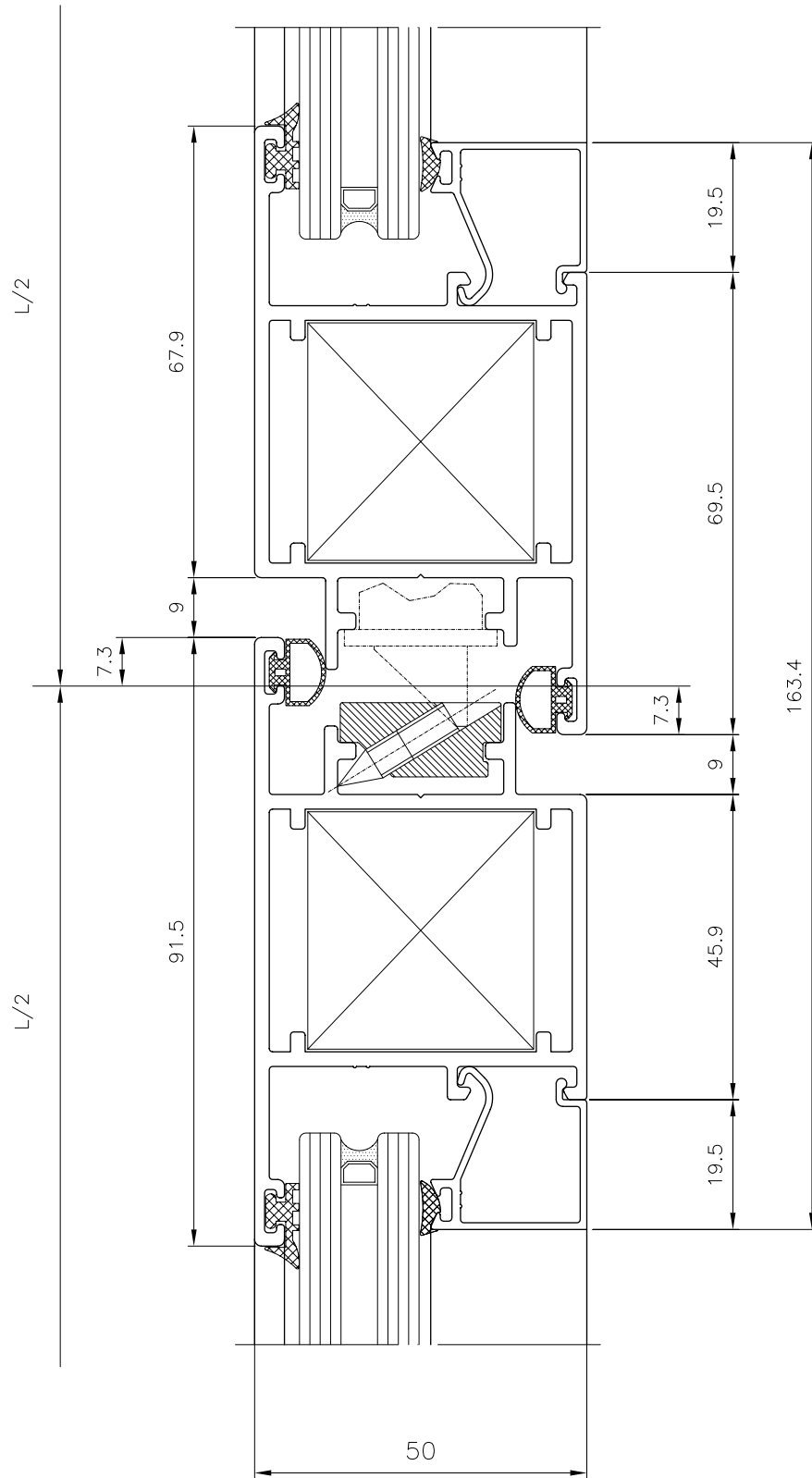


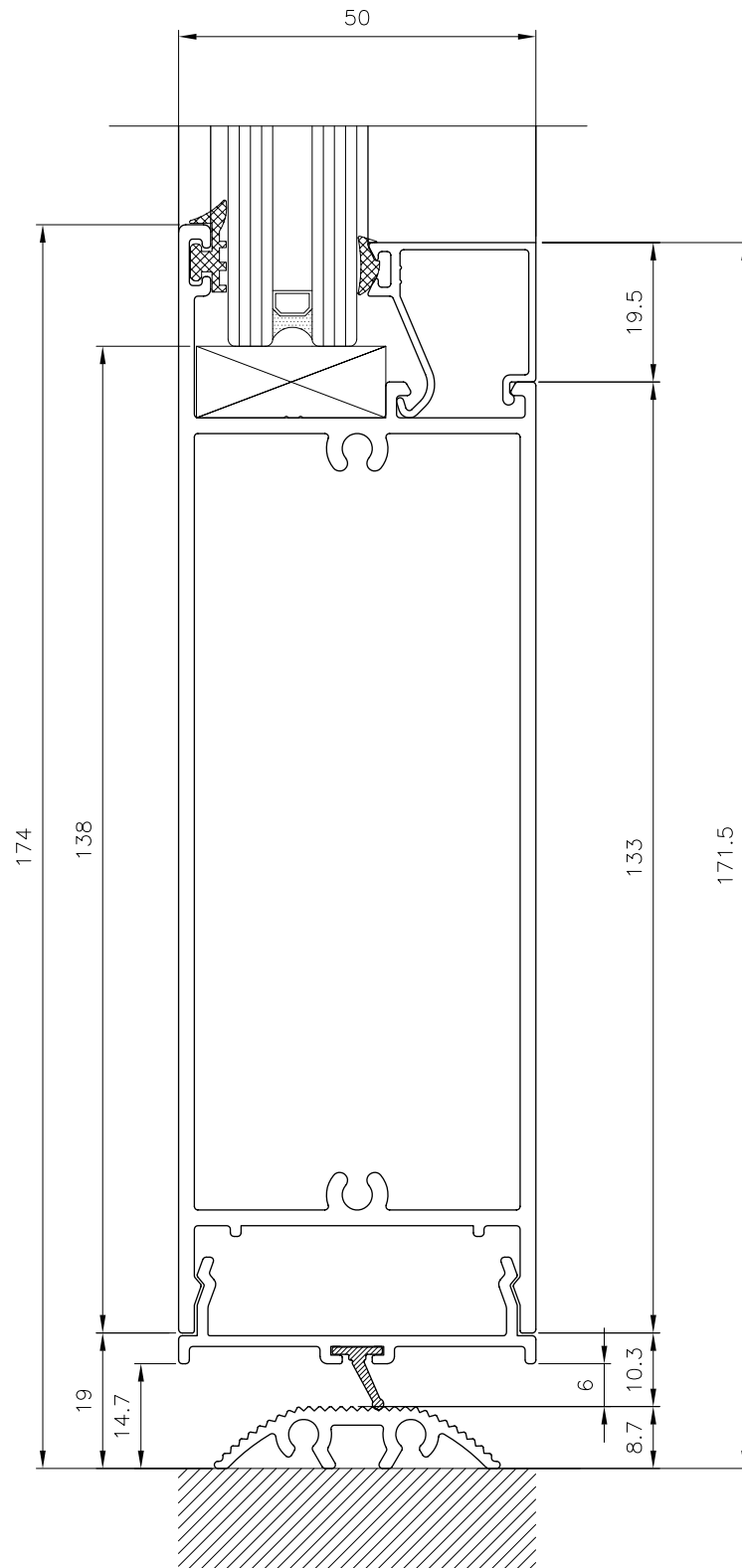
SECCION ESCALA 1:2

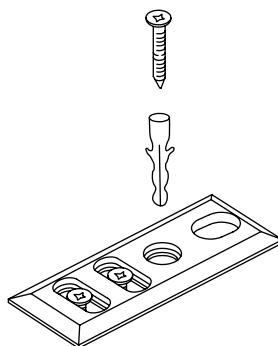
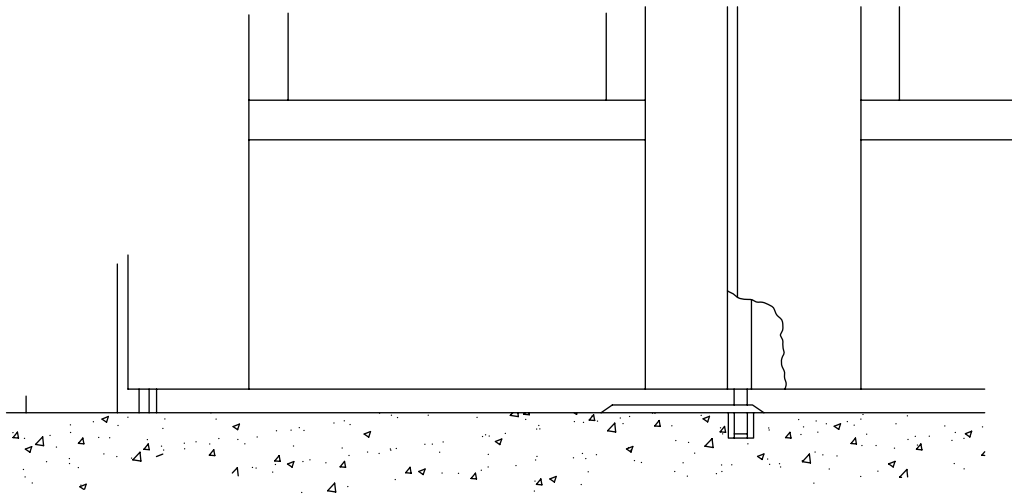
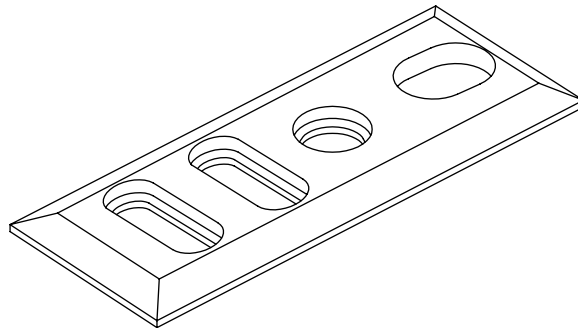


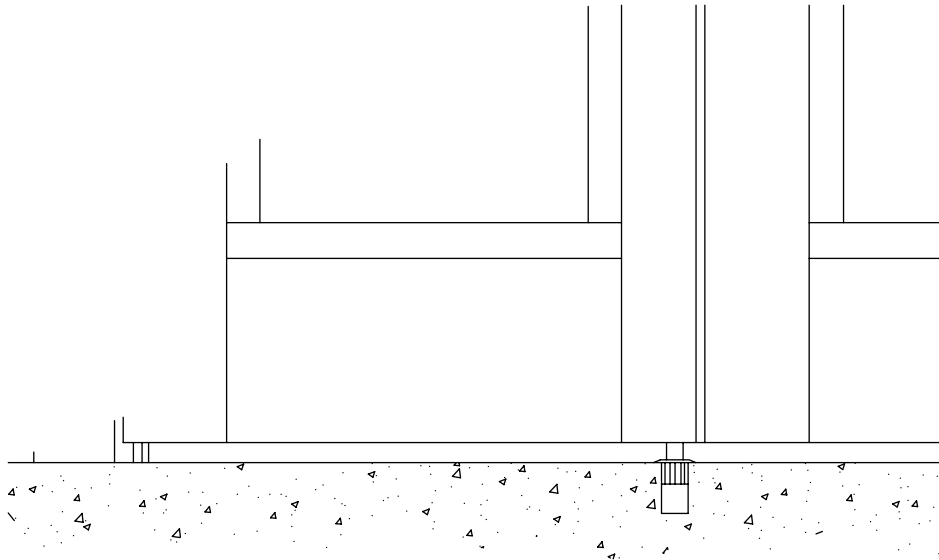
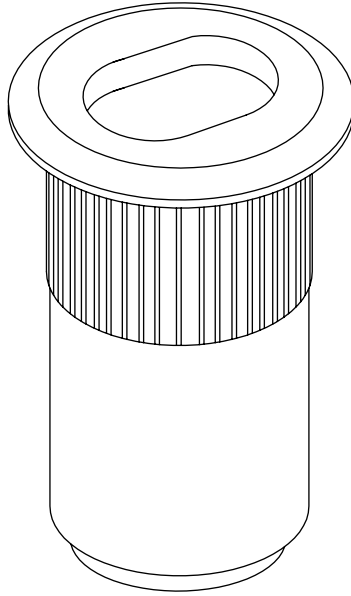






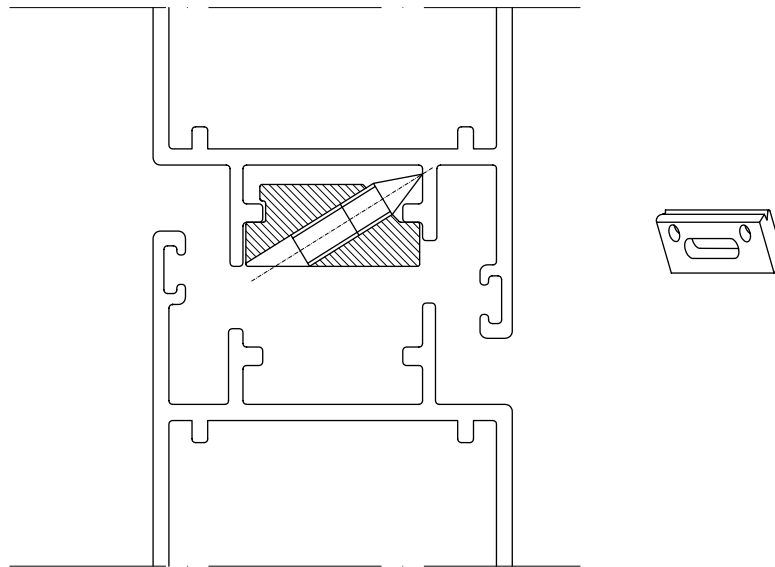




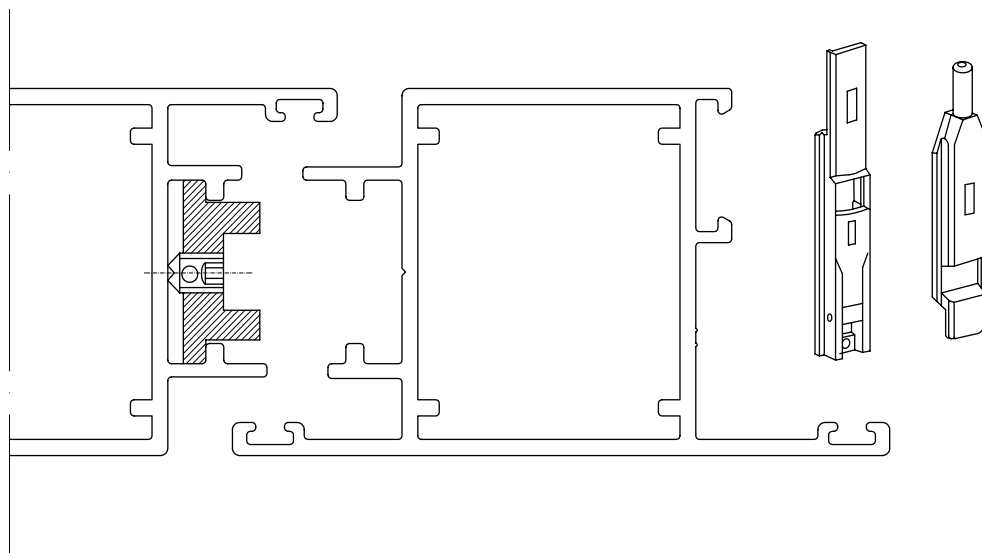


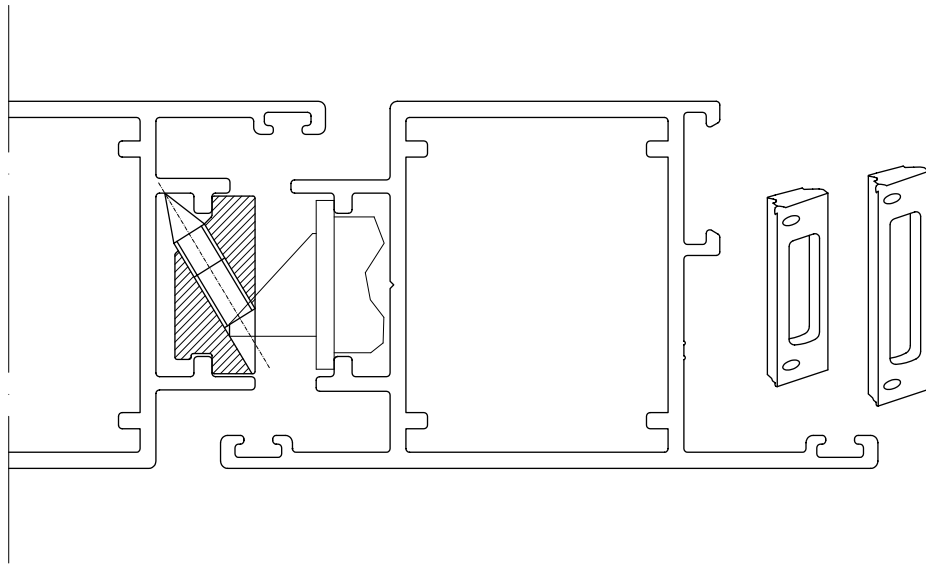


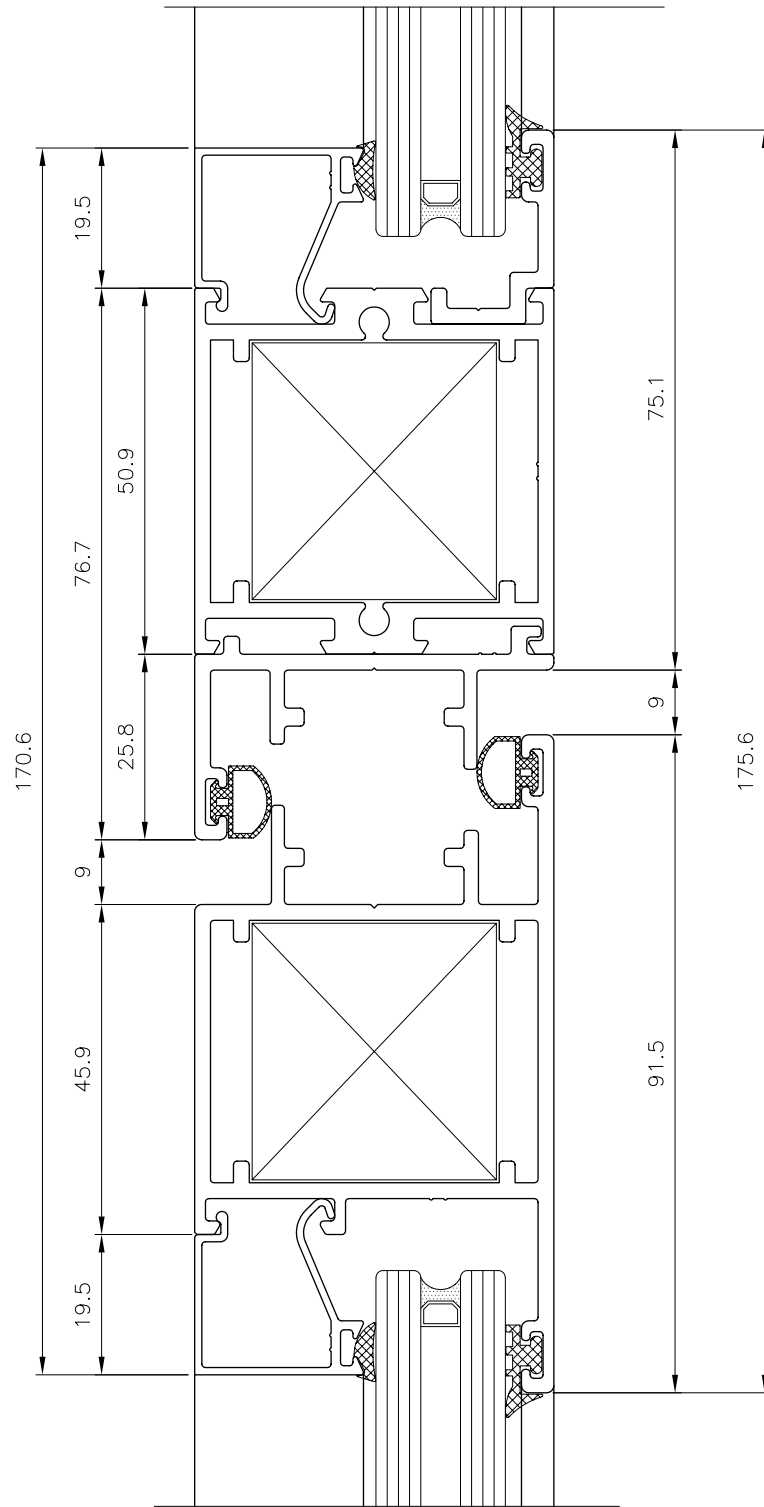
POSICION DE ENCUENTRO PARA PASADOR EN MARCO SUPERIOR

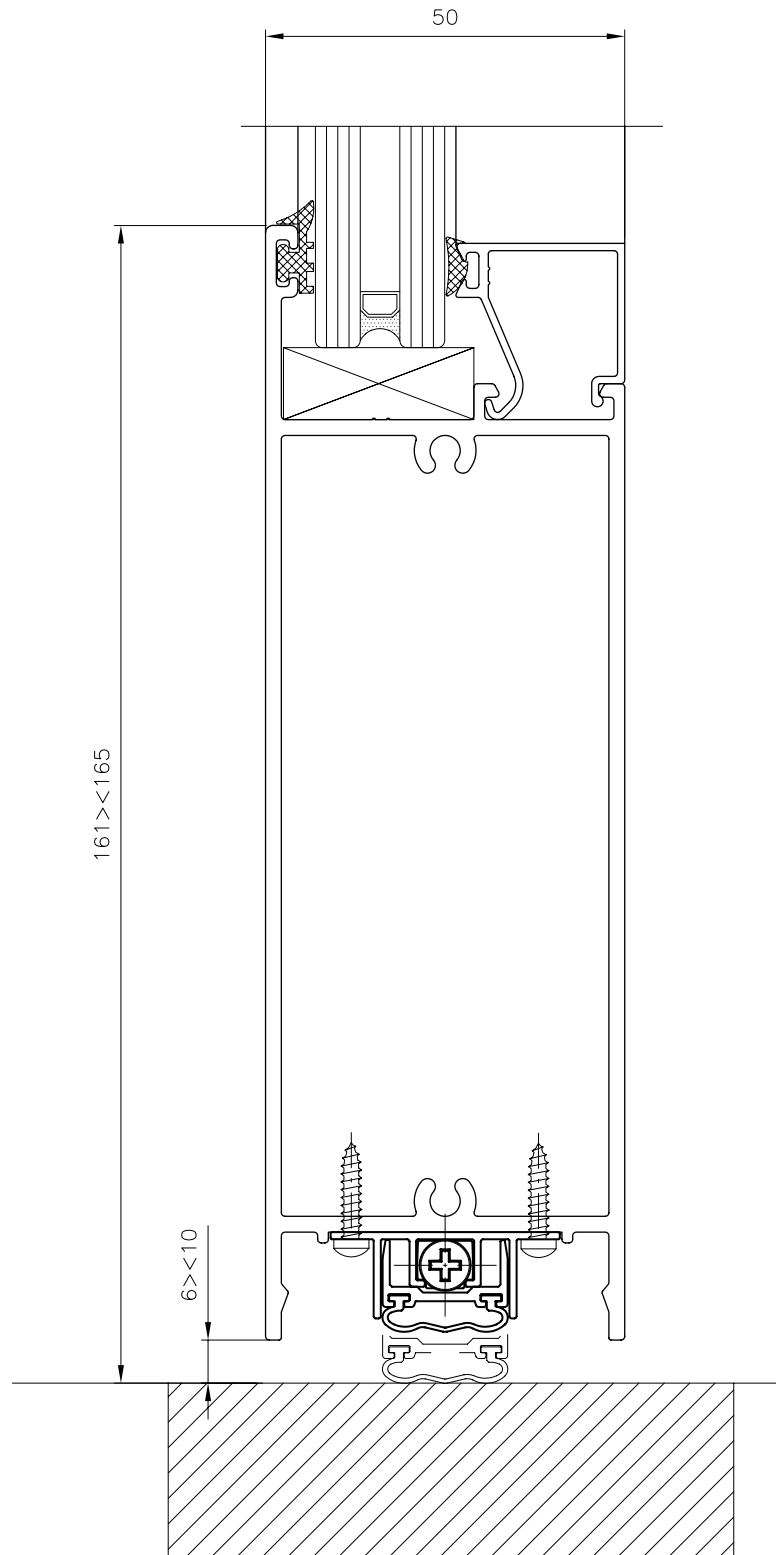


POSICION PASADOR







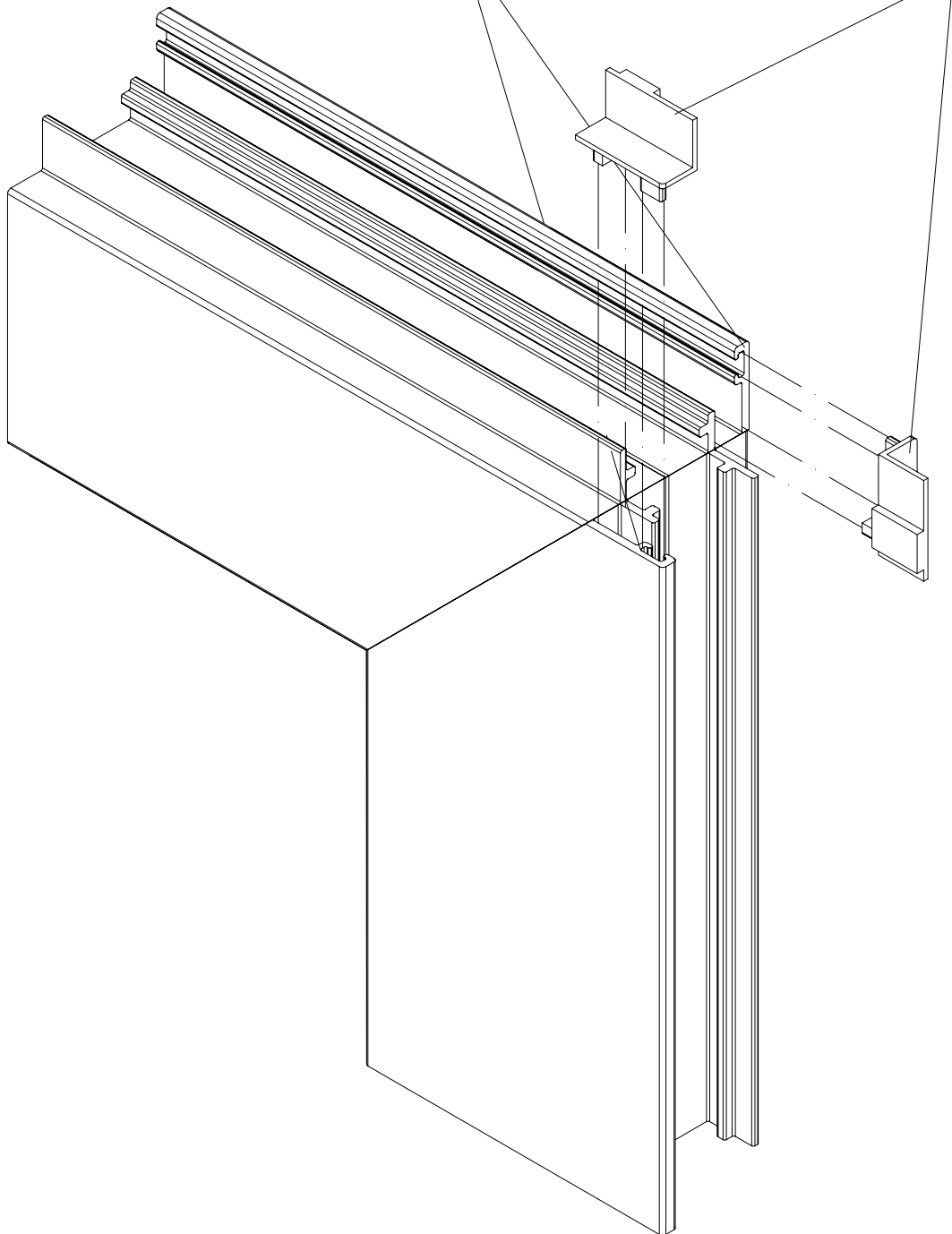


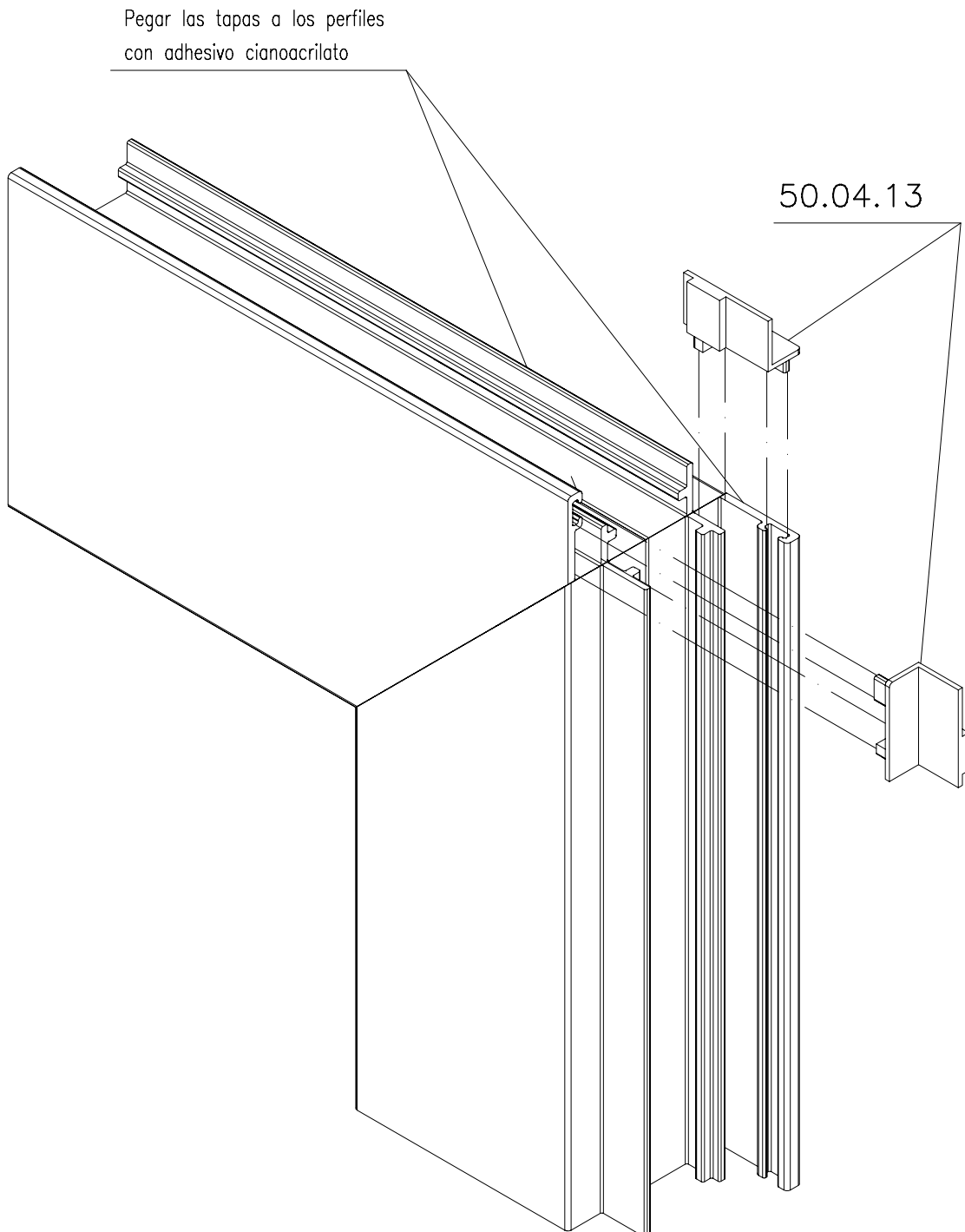
NUDO INFERIOR PUERTA DE ZOCALO
CON GUARNICION AUTOMATICA REF.— 50.20.01

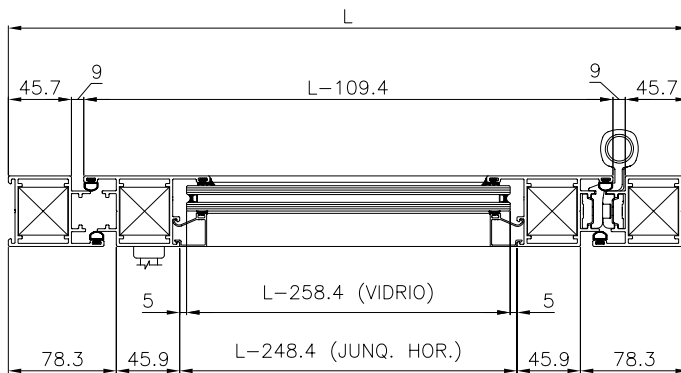
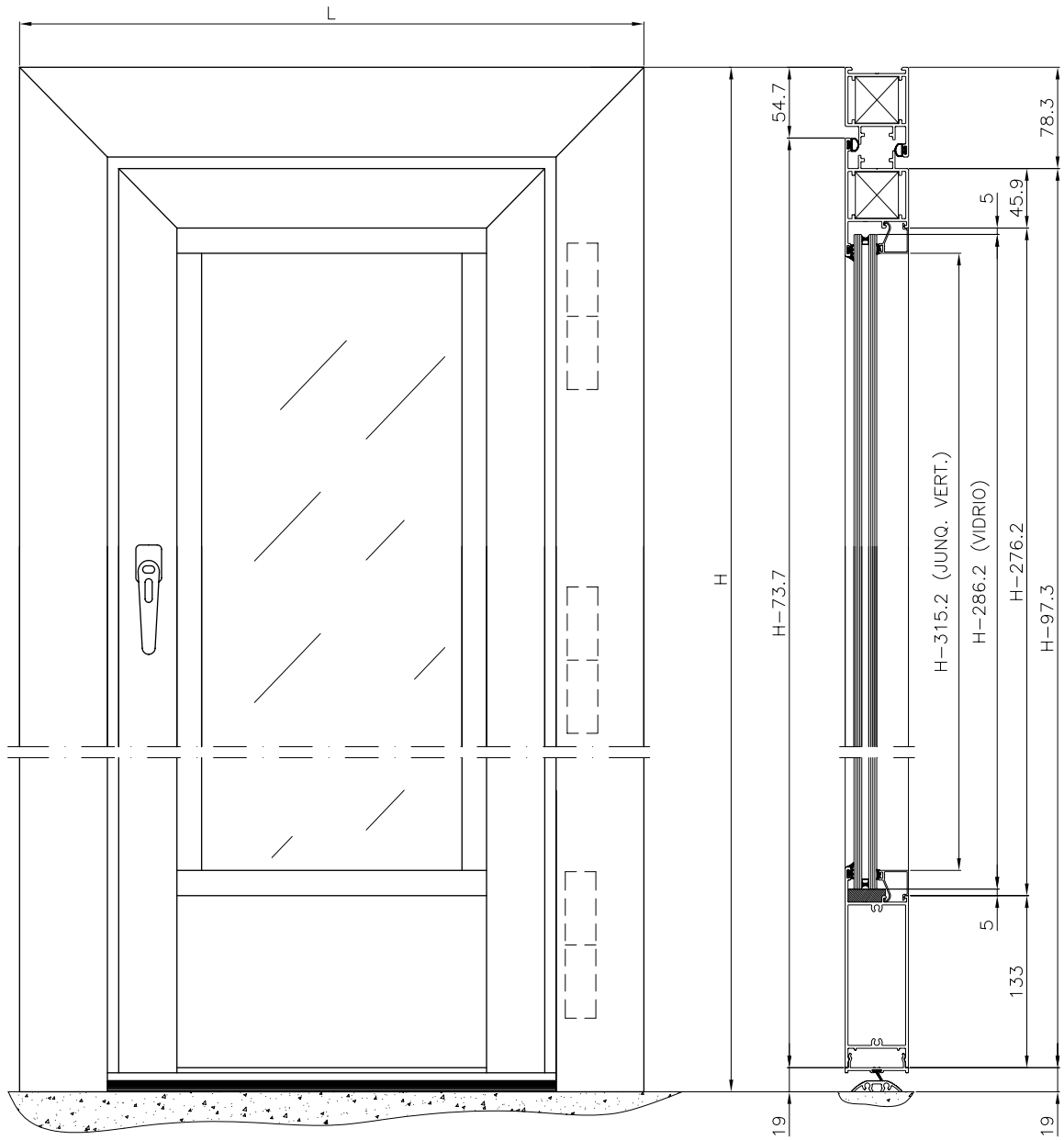


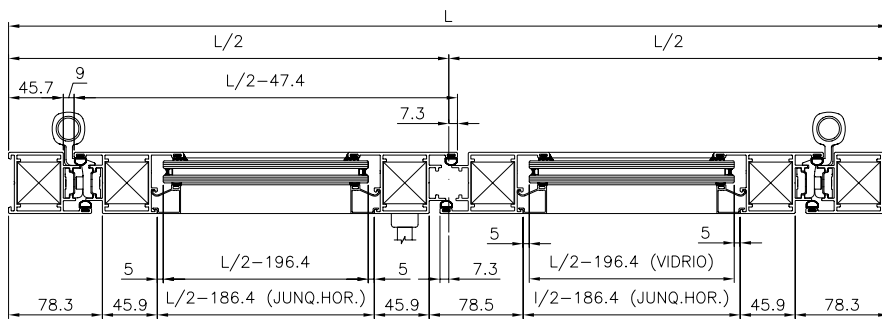
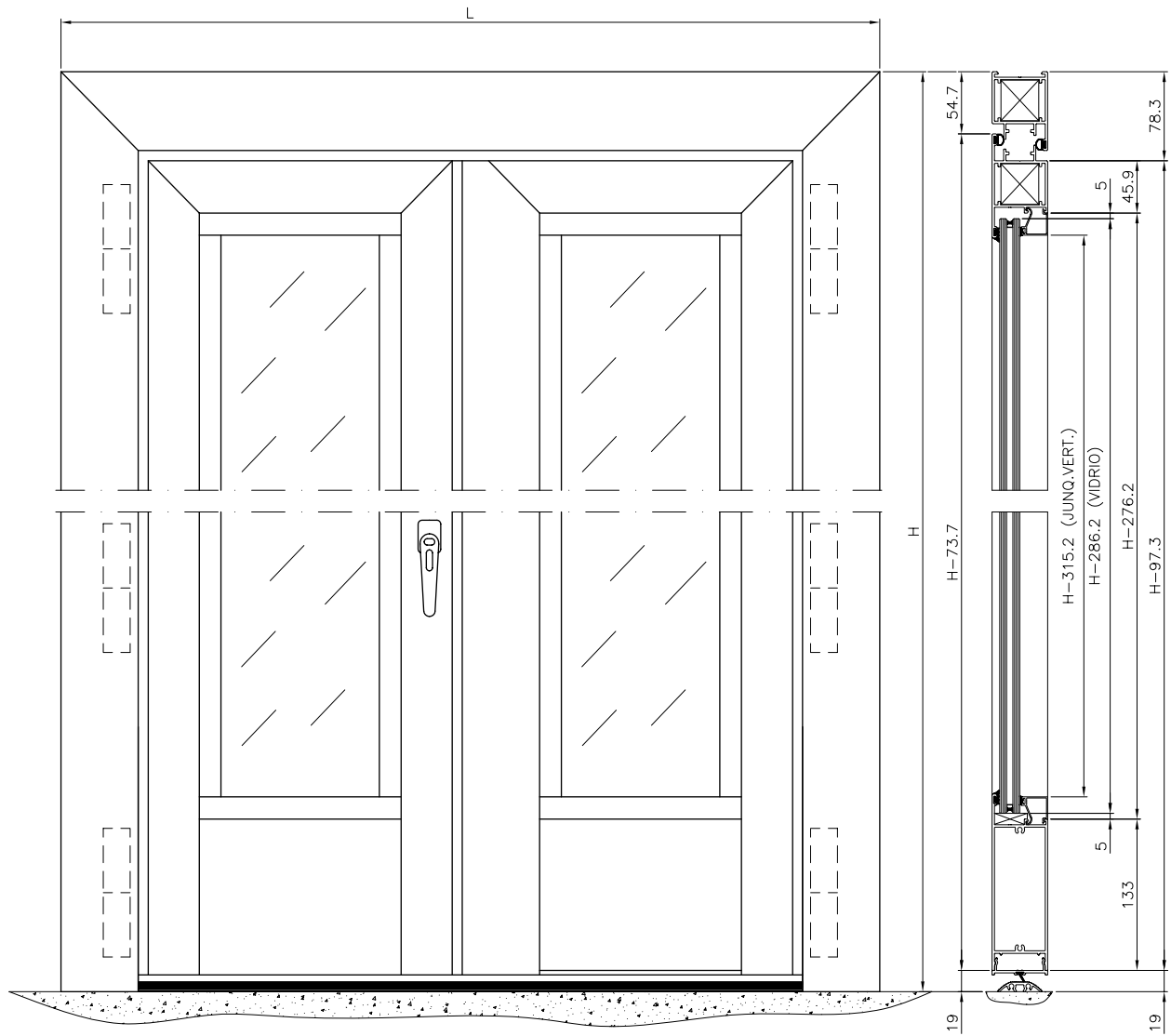
Pegar las tapas a los perfiles
con adhesivo cianoacrilato

50.04.12









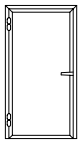
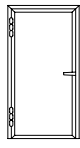
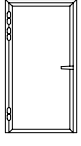
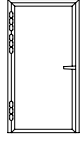
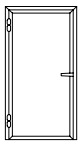
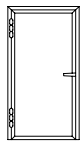
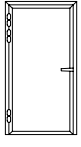
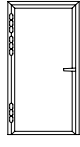
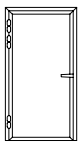
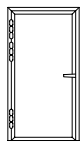


fapim

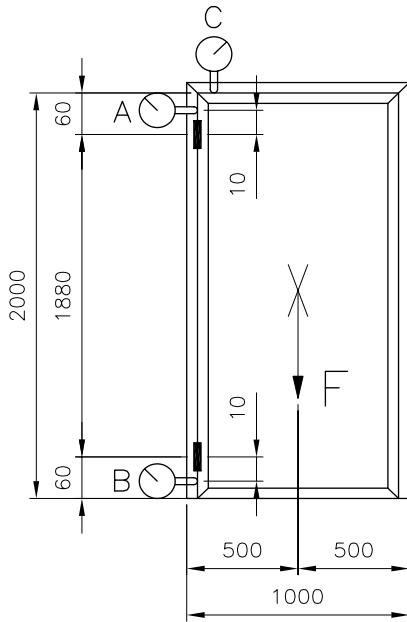
Resultados de las pruebas realizadas

CU 00814	Prueba de CICLOS con bisagra de 2 alas (art. 05.01.01)
CU 00815	Prueba de CICLOS con bisagra de 3 alas (art. 05.01.02)
CP 03338	Prueba de RESISTENCIA AL PESO con bisagra de 2 alas (art. 05.01.01)
CP 03339	Prueba de RESISTENCIA AL PESO con bisagra de 3 alas (art. 05.01.02)

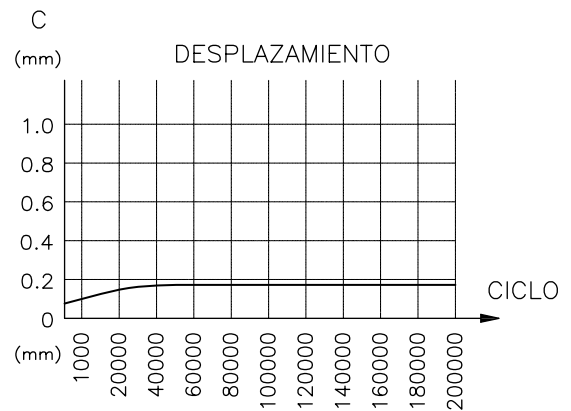
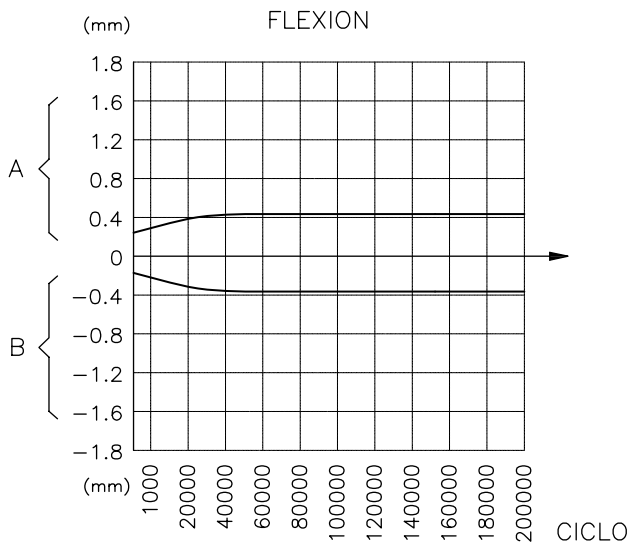
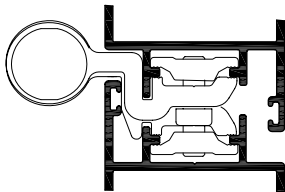
Ejemplo de resistencia al peso, con amplio margen de seguridad, para puerta con dimensiones 2.000 (alto) x 1.000 (ancho)

	Bisagra de 2 alas	Bisagra de 3 alas
Puerta de edificio privado	75 Kg. 	100 Kg. 
	90 Kg. 	120 Kg. 
Puerta de edificio público	60 Kg. 	80 Kg. 
	75 Kg. 	100 Kg. 
Puerta con sistema automático de cierre (mecánico y eléctrico)	60 Kg. 	80 Kg. 

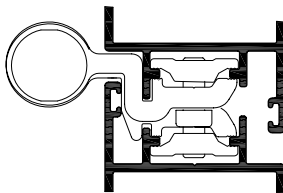
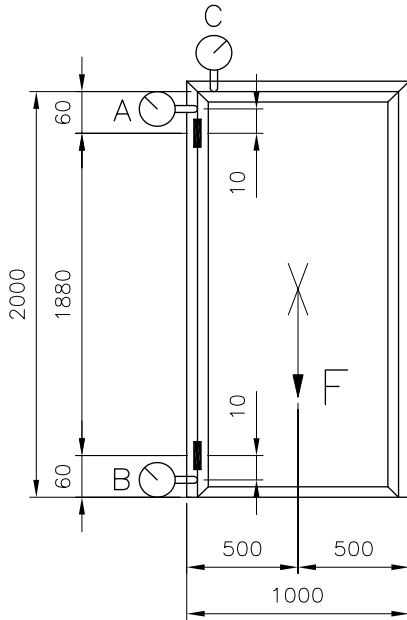
<h1>fapim</h1>	PRUEBAS TECNICAS BISAGRA		Número CU00814
	PRUEBA DE CICLOS	Artículo BISAGRA DE 2 ALAS ART. 05.01.01	Fecha 26-03-03
			Aprobada por



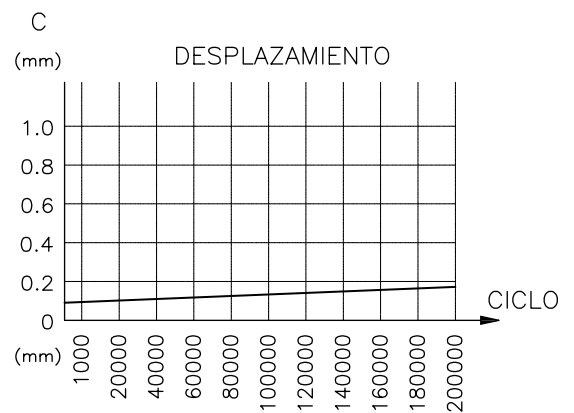
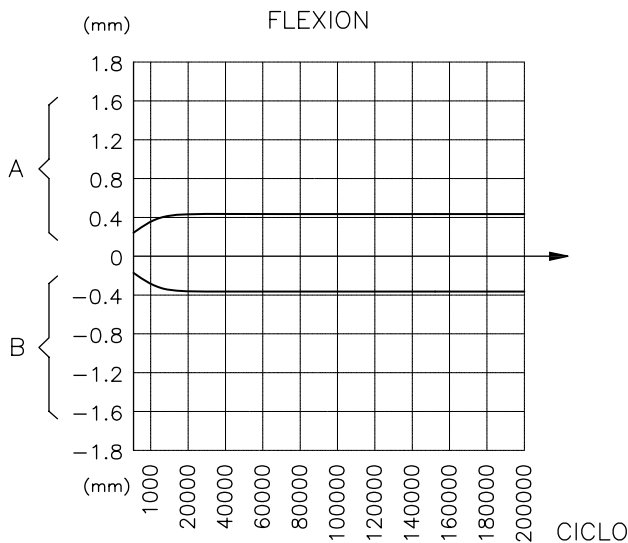
Mediciones realizadas con PUERTA CERRADA				
P (Kg)	N° CICLO	A (mm)	B (mm)	C (mm)
80	0	0	0	0
80	0	0.32	0.19	0.12
80	100	0.37	0.27	0.13
80	1000	0.38	0.29	0.13
80	10000	0.41	0.32	0.15
80	50000	0.43	0.34	0.18
80	100000	0.43	0.36	0.19
80	150000	0.44	0.37	0.19
80	200000	0.45	0.37	0.20
80	220000	0.45	0.37	0.20
0	220000	0.09	0.12	0.08



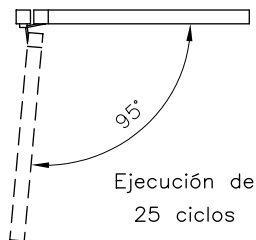
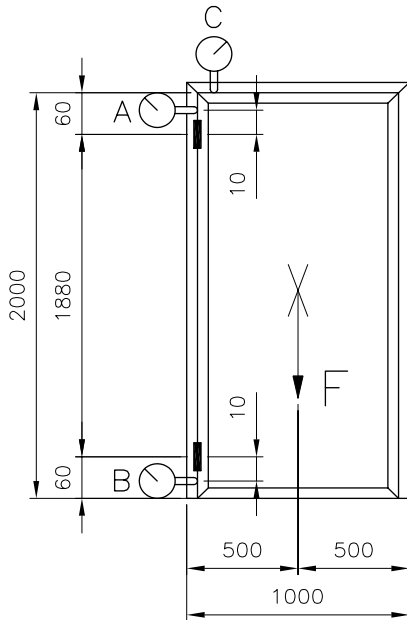
<h1>fapim</h1>	PRUEBAS TECNICAS BISAGRA		Número CU00815
	PRUEBA DE CICLOS	Artículo BISAGRA DE 3 ALAS ART. 05.01.02	Fecha 02-04-03
			Aprobado por



Mediciones realizadas con PUERTA CERRADA				
P (Kg)	Nº CICLO	A (mm)	B (mm)	C (mm)
0	0	0	0	0
120	0	0.37	0.32	0.09
120	100	0.37	0.33	0.10
120	1000	0.39	0.34	0.11
120	10000	0.39	0.34	0.11
120	50000	0.41	0.35	0.13
120	100000	0.42	0.36	0.15
120	150000	0.44	0.37	0.16
120	200000	0.46	0.38	0.18
120	220000	0.46	0.38	0.18
0	220000	0.06	0.10	0.04

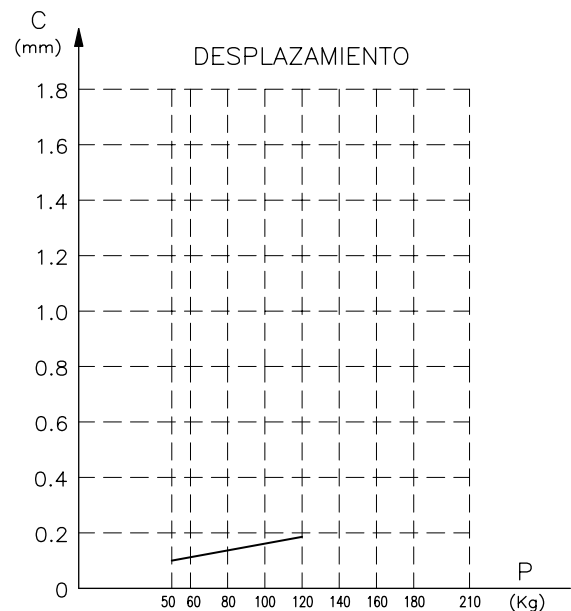
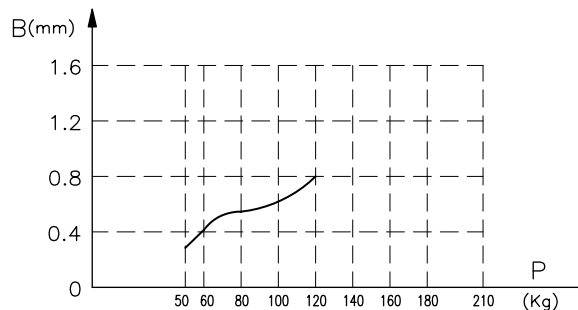
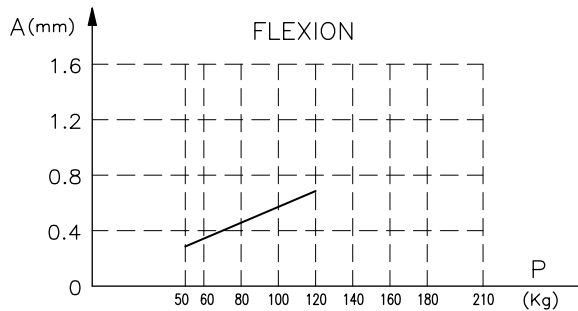
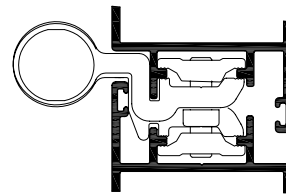


<h1>fapim</h1>	PRUEBAS TECNICAS BISAGRA		Número CP03338
	PRUEBA DE RESISTENCIA AL PESO	Artículo BISAGRA DE 2 ALAS ART. 05.01.01	Fecha 13-03-03
			Aprobado por

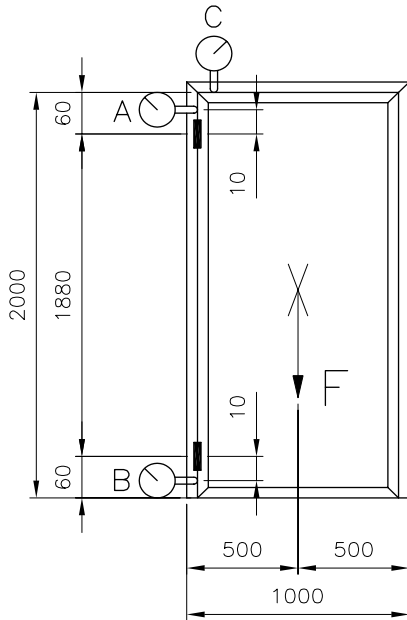


Mediciones con PUERTA CERRADA

P (Kg)	Después "0" ciclos			Después "25" ciclos		
	A (mm)	B (mm)	C (mm)	A (mm)	B (mm)	C (mm)
0	0	0	0	/	/	/
50	0.28	0.38	0.10	0.28	0.29	0.10
60	0.30	0.41	0.11	0.32	0.45	0.12
80	0.37	0.45	0.14	0.42	0.51	0.15
100	0.45	0.53	0.16	0.51	0.60	0.17
120	0.56	0.68	0.17	0.64	0.80	0.18
0	0.06	0.10	0.03			



<h1>fapim</h1>	PRUEBAS TECNICAS BISAGRA		Número CP03339
	PRUEBA DE RESISTENCIA AL PESO	Artículo BISAGRA DE 3 ALAS ART. 05.01.02	Fecha 14-03-03
			Aprobado por



Mediciones con PUERTA CERRADA

P (Kg)	Después "0" ciclos			Después "25" ciclos		
	A (mm)	B (mm)	C (mm)	A (mm)	B (mm)	C (mm)
0	0	0	0	/	/	/
50	0.11	0.12	0.05	0.13	0.15	0.05
60	0.15	0.14	0.06	0.17	0.16	0.06
80	0.23	0.20	0.08	0.28	0.22	0.08
100	0.31	0.25	0.09	0.33	0.27	0.10
120	0.36	0.30	0.10	0.39	0.32	0.11
140	0.41	0.34	0.12	0.45	0.39	0.13
160	0.50	0.42	0.13	0.55	0.48	0.13
0	0.04	0.05	0.01			

